148. Synthesis and Enzymatic Evaluation of Substrates and Inhibitors of β-Glucuronidases

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The phosphono and the tetrazolyl analogues 4 and 5 of 4-methylumbelliferyl β -D-glucuronide (= (4-methyl-2- $\cos -2H$ -1-benzopyran-7-yl β -D-glucopyranosid)uronic acid; 6) were synthesized and evaluated as substrates of β -glucuronidases. Similarly, the phenylcarbamate 7 and its phosphono analogue 8 were prepared and evaluated as inhibitors. To examine the diastereoselectivity of the phosphorylation, we also synthesized the protected L-ido-, D-gluco-, and D-galacto-configurated phospha-glycopyranuronates 12, 13, 21, 22, 34 and 35. Two strategies were followed. In the first one, the glucuronic acid 19 was decarboxylated to 11 and further transformed, via 20, into the trichloroacetimidate 10 (Scheme 2). Phosphorylation of 10 with (MeO)₃P yielded the diastereoisomers 12 and 13, the diastereoselectivity depending on the solvent. In MeCN, 12 and 13 were obtained in a ratio of 1:1, while in non-participating solvents the L-ido 12 was by far the major diastereoisomer. The acetate 11 was inert to (MeO)₃P, but reacted with $(PhO)_3P$ to the anomeric mixture 21/22, in keeping with a stabilizing 1,3-interaction in the intermediate phosphonium salt. Similarly, the phospha-galacturonates 34 and 35 were prepared from the galactoside 23 via the enol ether 26, the lactone 27, and the acetates 28/29 that were also transformed into the trichloroacetimidate 33 (Scheme 3). In the second, higher-yielding strategy, phosphorylation of the pentodialdehyde 39 to 40/41 was followed by hydrolysis and acetylation to the phospha-glucuronates 43/44 (Scheme 4). Transesterification to 45/46, selective deacetylation to 48/49, and formation of the trichloroacetimidates 50/51 were followed by glycosidation and deprotection to 4. The tetrazole 5 was prepared from the lactones 54/55 via the N-benzylamides 57/58 that were treated with TfN₃ to give the N-benzyltetrazoles 59/60 (Scheme 4). These were transformed into the trichloroacetimidates 63/64, glycosylated to 65, and deprotected. The O-carbamoylhydroximo-lactone 7 derived from the glucuronate 67/68, and the phosphonate analogue 8 were prepared by established methods. The phosphonate 4 is slowly hydrolyzed by the E. coli β -glucuronidase, but neither 4 nor the tetrazole 5 are affected by the bovine liver β -glucuronidase (Table 4). The phenylcarbamate 7 of D-glucarhydroximo-1,5-lactone, but not its phosphonate analogue 8, is an inhibitor ($K_1 = 8 \mu M$) of the E. coli β -glucuronidase. The bovine liver β -glucuronidase is inhibited strongly by 7 ($IC_{50} = 0.2 \,\mu\text{M}$) and weakly by 8 $(IC_{50} = 2 \text{ mM}).$

Introduction. – Several glycuronidases play prominent roles. Hyaluronidases (EC 3.2.1.35–36), glucuronidases (EC 3.2.1.31) and iduronidases (EC 3.2.1.76) catalyse the hydrolysis of glycosaminoglycans; their impaired production or activity causes severe lysosomal storage diseases [1]. Polygalacturonidase (EC 3.2.1.15) and other pectinases are involved in the ripening and softening of fruits [2], and large amounts of these enzymes are used for the degradation of cell walls in the production of fruit juice, coffee and tea [3]. Antibody-glucuronidase fusion proteins are used in combination with glycosylated chemotherapeutics for the selective attack on cancer cells [4] [5].

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The optimal application of these enzymes requires a control of their activity by inhibitors or, in the case of the cleavage of prodrugs, by tailor-made substrates with a high affinity to the enzyme. A few selective inhibitors of β -glucuronidases are known, such as the lactam 1[6], the siastatin B analogue 2[7] and the isofagomine analogue 3[8]⁴).



We wondered if the phosphono analogue 4 and the tetrazolyl analogue 5 of the carboxylic acid 6 are substrates, and if the hydroximo-lactone derived phenylcarbamate 7 and its phosphono analogue 8 are inhibitors of β -glucuronidases⁵). The phenylcarbamate 9 of D-gluconhydroximo-1,5-lactone is indeed a good inhibitor of several β -glucosidases [14] [15], and the phosphonate analogue of N-acetyl-2-deoxy-neuraminic acid inhibits Vibrio cholerae N-acetyl neuraminidase [16].

Glycosyl phosphonates have been prepared by the *Lewis*-acid-promoted reaction of glycosyl acetates or trichloroacetimidates with phosphites [17–20]. Similarly, hemiacetal derivatives obtained by cleavage of the C(5)-C(6) bond of hexosides should lead to phospha-hexuronic acids (phosphono analogues of hexuronic acids; *Scheme 1*). We wondered about the influence of the configuration at C(1) of precursors such as **10** and **11** on the diastereoselectivity of this substitution. The synthesis of glycosyl phosphonates



⁴) For other inhibitors of β -glucuronidases, see [6] [9–11].

⁵) Biological activities of phosphonates [12] and tetrazoles [13] have been reviewed.

under mild conditions is kinetically controlled by the favourable *cis*-interaction of the P-center and the vicinal alkoxy group in the intermediate phosphonium salts [19]. The influence, however, of a 1,3-diaxial interaction between the phosphonium substituent and an alkoxy group, as it is realized in the intermediate A (*Scheme 1*), is not known; a stabilizing 1,3-interaction should favour A over B, and lead preferentially to 12^6).

We report on the synthesis of the phosphonate 4 and the tetrazole 5, analogues of the 4-methylumbelliferyl glucuronide (= (4-methylumbelliferyl glucosid)uronic acid; 6), and their evaluation as substrates of several β -glucuronidases. We also describe the synthesis of the L-*ido*-, D-gluco-, and D-galacto-configurated phosphonate analogues 12, 13, 21, 22, 34 and 35 of protected glycuronates, the synthesis of the phenylcarbamate 7 and its phosphono analogue 8, and their evaluation as inhibitors of the *E. coli* and bovine liver β -glucuronidases.

Results and Discussion. – 1. Synthesis of the 4-Methylumbelliferyl β -D-Glucuronides 4 and 5. 1.1. L-ido-, D-gluco-, and D-galacto-Configurated Phospha-glycuronates 12, 13, 21, 22, 34 and 35. The trichloroacetimidate 10 and the acetate 11 (Scheme 2), required for the phosphorylation [17], were prepared from allyl α -D-glucopyranoside (14) [21] by tritylation to 15, benzylation to the crystalline 16, and detritylation by Et₃SiH in the presence of BF₃·OEt₂. The alcohol 17, obtained in an overall yield of 71% (cf. [22]), was oxidized in the presence of 'BuOH [23] to give the ester 18. Treatment of 18 with HCO₂H led to the acid 19 (cf. [24]). Oxidative decarboxylation with Pb(OAc)₄ [25] [26] gave the equatorial acetate 11⁷) (46% from 17), avoiding the 1,3-diaxial interaction with the allyloxy group. Not surprisingly [26], treatment of 11 with NaOMe or NH₃ in MeOH failed to give the hemiacetal 20 while reduction with diisobutylaluminium hydride (DIBAH) [27] led exclusively to the equatorial hemiacetal 20 that was converted to the trichloroacetimidate 10 using 7-methyl-1,5,7-triazabicyclo[4.4.0]dec-5-ene (MTBD) [28].

Treatment of 10 with $(MeO)_3P$ and trimethylsilyl trifluoromethanesulfonate (Me_3SiOTf) in MeCN gave a 1:1 mixture of the L-*ido*/D-gluco-configurated 12/13 (43% from 11). Exploratory experiments showed that the analogous treatment in THF or CH₂Cl₂ leads exclusively to 12. The dependence of the diastereoselectivity in the formation of 12/13 on the solvent is in keeping with the known participation of nitriles in glycosidations [29], and a preferred axial attack [30] of MeCN and (RO)₃P on the intermediate oxycarbenium cation. The exclusive formation of 12 in non-participating solvents evidences that the 1,3-diaxial interaction does not interfere with the stabilizing 1,2-cis-interaction in the intermediate phosphonium salt; most probably both are stabilizing.

The acetate 11 proved inert to $(MeO)_3P$ and Me₃SiOTf in MeCN. It reacted, however, with $(PhO)_3P$ (Me₃SiOTf, MeCN) to yield 53% of the *L-ido*-anomers 21/22 (2:3).

Although, in glycosidations, trichloroacetimidates are more reactive than glycosyl acetates, and although trialkyl phosphites are more nucleophilic than triaryl phosphites [31], the Me₃SiOTf-promoted conversion of the trichloroacetimidate 10 with $(MeO)_{3}P$ was considerably slower than the conversion of the acetate 11 with $(PhO)_{3}P$. Hence, the

⁶) A stabilizing 1,4-interaction has been postulated in the synthesis of the phosphonic-acid analogue of *N*-acetyl-2,3-didehydro-2-deoxyneuraminic acid [20].

⁷) The ¹H-NMR spectrum of crude 11 shows H–C(5) d's at 5.93 (J = 8.3 Hz) and 6.20 ppm (J = 1.4 Hz) and two AcO s's at 2.04 and 2.12 ppm, both in a ratio of ca. 20:1.



a) Ph₃CCl, Py, 22°; 90%. *b*) BnBr, NaH, Bu₄NI, THF, reflux; 85%. *c*) BF₃·OEt₂, Et₃SiH, MeCN/CH₂Cl₂, 0°; 93%. *d*) CrO₃, Py, 'BuOH, Ac₂O, CH₂Cl₂/DMF, 23°; 66%. *e*) HCO₂H, 23°; 99%. *f*) Pb(OAc)₄, C₆H₆/Py, 60°; 71%. *g*) DIBAH, THF, -78°. *h*) Cl₃CCN, MTBD, (CH₂)₂Cl₂, -30°; 87%. *j*) (MeO)₃P, Me₃SiOTf, MeCN, 4°; 22% of **12** and 21% of **13** (from 11). *k*) (PhO)₃P, Me₃SiOTf, MeCN, 4°; 33% of **21** and 20% of **22** (from 11).

different reactivity and stereoselectivity must be due to a different mechanism of the *Arbuzov* rearrangement, resulting in a faster dephenylation. *Arbuzov* has shown the feasibility of an S_N Ar reaction of (methyl)triphenoxyphosphonium iodide [32]. However, the conditions of this dephenylation were harsh, suggesting that the rapid dephenylation in the synthesis of **21/22** has to be explained otherwise. A plausible mechanism involves attack of a nucleophile such as AcOSiMe₃ on the phosphonium center followed by desilylation (\rightarrow Me₃SiOTf), transfer of the acetyl group on PhOH, contained to an extent of 5–10% even in distilled (PhO)₃P, and loss of PhOH or PhOSiMe₃. (MeO)₃P does not contain appreciable amounts of MeOH. Attack of AcNHSiMe₃ on the trimethoxy phosphonium salt should be less productive due to the poorer leaving group property of methoxide and the lower concentration of acid. TfOH, formed from PhOH and Me₃SiOTf, must be responsible for the anomerization to **22**, either before or after the formation of **21**.

The phospha-galacturonates 34 and 35 (Scheme 3) were prepared from the known galactoside 23 [33]. Bromination of 23 to 24, followed by benzoylation to 25 and

elimination gave the 5-hexenopyranoside 26. Ozonolysis led to the lactone 27 which was treated with DIBAH for ten days at -20° in the presence of Ac₂O to give the diastereoisomeric acetates 28/29 (52% from 23) and a minor amount of the hemiacetals 30/31 (5% from 23). Quenching the reaction after 18 h gave only 30/31 (42% from 23). Acetylation of 30/31 with Ac₂O/pyridine yielded 87% of 28/29 and 7% of the regioisomer 32⁸), which was the main product of the acetylation at higher temperatures.



a) N-Bromosuccinimide (NBS), PPh₃, hexamethylphosphoric triamide (HMPA), 80°; 73%. b) BzCl, Py, 70°; 98%. c) MTBD, HMPA, 70°; 98%. d) Bu₄NF, Py, THF, reflux; 80%. e) O₃, CH₂Cl₂, -70° , Me₂S; 83%. f) DIBAH, THF, Ac₂O, $-80^{\circ} \rightarrow -20^{\circ}$; 89% of **28/29** and 8% of **30/31**. g) Ac₂O, Py, CH₂Cl₂, $-60^{\circ} \rightarrow 20^{\circ}$; 87% of **28/29** and 7% of **32**. h) Cl₃CCN, MTBD, Cl(CH₂)₂Cl, -30° . j) P(OPh)₃, Me₃SiOTf, 1,2-dimethoxyethane/Et₂O, 4°; 44% of **34**, 7% of **35**, 28% of **36** and 14% of **37** (from **28/29**). k) P(OPh)₃, Me₃SiOTf, 1,2-dimethoxyethane, 4°; 35% of **34** and 18% of **35** (from **33**).

The hemiacetals 30/31 were also transformed into the labile trichloroacetimidate 33. Treatment of either the acetates 28/29 or the trichloroacetimidate 33 with (PhO)₃P and Me₃SiOTf yielded 51–53% of the phosphonates 34/35 (6:1 from 28/29, 2:1 from 33). The phenyl acetals 36/37 (42%, 2:1) were obtained as by-products of the phosphorylation of the acetates 28/29. The diastereoselective formation of the equatorial phosphonates

⁸) Presumably 32 formed by ring opening of 30/31, followed by an intramolecular OBn transfer, leading from the hemiacetal-aldehyde A to its isomer B, ring closure to C and acetylation.



34/35 and the axial acetals 36/37 evidences the preferred axial attack of the nucleophiles which is followed by equilibration of the phosphonium salt. This leads to the equatorial phosphonium salt that is stabilized by interaction with the C(4) benzyloxy group. Similarly as observed for 11, treatment of 28/29 and 33 with (PhO)₃P and Me₃SiOTf led to anomerization.

The ³¹P-NMR chemical shift (*Table 1*) and the coupling constants (*Table 2*) of the dimethyl phosphonate **13** evidence a ⁴C₁ conformation, while **12** exists in a conformational equilibrium with an important contribution of the ¹C₄ conformer, as evidenced by the W-couplings ⁴J(P,H-C(3)) = 4.6 and ⁴J(H-C(2),H-C(4)) = 0.5, and the coupling constant ³J(P,H-C(4)) = 10.2, expected for dihedral angles of *ca.* 120° [34]. Similarly, **21** and **22** exist as mixtures of conformers with a decreasing proportion of the ¹C₄ conformer. The value of ⁴J(P,H-C(3)) decreases from **12** to **21** and **22**, and those of ³J(P,H-C(4)) increase, up to 20.6 Hz for **22** which exists mostly as the ⁴C₁ conformer. The growing tendency of **12**, **21** and **22** to adopt a ⁴C₁ conformation is reflected in the values of ¹J(P,C(5)) (*Table 3*; see [19] and ref. cit. therein). They are smallest for **22** and largest for **12**, in line with the finding that the ¹J(P,C(3)) and ³J(P,C(1)) coupling constants. The conformational equilibria of **12**, **21** and **22** indicate that the $-P(O)(OPh)_2$ group may possess a smaller A-value than the $-P(O)(OMe)_2$ group (1.99 kcal/mol [37]).

The assignment of the configuration at C(5) of 28/29 is in keeping with the specific rotations (-59.1° for the axial 29, -6.4° for the equatorial 28) and the relative chemical shift of H-C(1) and H-C(5) which both resonate at a slightly lower field for 29 ($\Delta \delta = 0.10$ and 0.04 ppm, resp.). The small $\Delta \delta$ values indicate that the ring conformation of 28/29 deviates from ${}^{4}C_{1}$, as known for 3,4-di-O-isopropylidene-galactopyranoses [38]. The assignment of

	H-C(1)	H-C(2)	H-C(3)	H-C(4)	HC(5)	P
12 ^b)	4.74	3.49	3.90	3.76	4.33	22.96°)
13 ^b)	4.81	3.55	3.99	3.81	4.05	24.60°)
21 ^d)	4.91	3.53	4.27	3.94	4.80	13.84
22 ^d)	5.44	3.62	4.42	4.01	4.88	13.83
34 ^e)	4.51	5.38	4.34	4.59	4.39	8.84 ^f)
35 ^e)	5.25	5.26	4.58	4.66	4.83	11.32 ^f)
40	6.01	4.55	5.42	4.69	4.41	16.34
41	6.00	4.58	5.41	4.72	4.62	13.54
42 ^b)	6.03	4.49	5.41	4.85	5.77	10.59°)
43	6.45	5.15	5.51	5.66	4.45	9.36
44	5.76	5.21	5.32	5.66	4.21	7.90
45	6.32	4.95	5.32-5.44		4.24	17.53
46	5.64	5.08	5.22	5.40	3.94	15.92
47	5.69	5.13	5.26	5.50	4.06	12.20
48 ^b)	5.44	4.72	5.50	5.27	4.47	20.45
50	6.55	5.00	5.53	5.42	4.37	17.03
52 ^b)	5.08	5.24	5.30	5.44	4.00	16.01
53 ^g)	5.14	3.50-	-3.58	3.83	4.11	22.82
4 ^h)	5.00			13.34		
78 ^b) ^d)	7.62	6.15	6.21	6.04	4.54	23.01
79 ^b) ^d)	6.82	6.73	n.d. ⁱ)	n.d. ⁱ)	4.46	22.30
80		5.82 ^d)	5.51 ^d)	5.85 ^d)	4.75 ^d)	15.53
81		5.74 ^d)	5.63 ^d)	5.35 ^d)	5.87 ^d)	18.37
82		5.87 ^d)	5.53 ^d)	5.86 ^d)	4.74 ^d)	14.66
8 ^e) ^h)		4.54	4.17	4.07	3.89	-2.63 ^j)

Table 1. Selected ¹H-NMR (300 MHz, CDCl₃) and ³¹P-NMR (121 MHz, CDCl₃) Chemical Shifts δ [ppm] of the Phosphonates 8, 12, 13, 21, 22, 34, 35, 40-48, 50, 52, 53 and 78-82^a)

^a) For other signals, see *Exper. Part.* ^b) At 500 MHz. ^c) At 203 MHz. ^d) In C₆H₆. ^e) At 400 MHz. ^f) At 80 MHz. ^g) In CD₃OD. ^h) In D₂O. ⁱ) Not determined. ^j) At 162 MHz.

0 , 12, 13, 21, 22, 34, 33, 40-40, 30, 32, 33 u/u / 0-62)								
•	J(1,2)	J(2,3)	J(3,4)	J(4,5)	$J(\mathbf{P},5)$	J(P,4)	J(P,3)	others
12 ^b)	2.2	5.0	4.0	3.7	14.6	10.2	4.6	J(2,4) = 0.5
13 ^b)	3.6	9.6	8.8	10.5	9.8	8.8	°)	,
21 ^d)	2.2	6.0	5.0	4.6	12.7	15.7	3.8	
22 ^d)	6.2	7.3	7.1	5.7	12.5	20.6	1.2	J(P,1) = 1.2
34 ^e)	7.6	7.2	5.1	2.2	17.2	°)	°)	
35 ^e)	3.6	7.2	5.3	2.5	16.4	c)	°)	
40	3.7	°)	3.0	9.3	3.2	9.3	°)	J(P,2) = 2.2
41	3.6	c)	3.0	5.6	9.0	5.6	Ś	
42 ^b)	3.6	0.5	2.9	10.1	6.2	8.9	0.5	J(P,2) = 2.2
43	3.6	10.2	10.9	10.9	9.2	9.0	୍	
44	8.1	9.3	8.9	10.6	10.4	8.9	°)	
45	3.6	10.1	10.1	9.9	9.9	$n.d.^{f}$)	c)	
46	8.0	10.7	9.2	10.6	10.6	10.6	Ś	
47	8.1	9.4	9.1	10.5	10.5	10.6	0.9	
48 ^b)	3.4	10.2	9.1	10.7	8.8	11.3	ົງ	
50	3.5	10.0	9.3	10.1	10.1	10.7	c)	
52 ^b)	7.7	9.5	9.0	10.8	10.8	10.5	0.7	
53 ^g)	m	m	m	10.4	10.4	n.d. ⁽)	°)	
4 ^h)	6.9	m	m	т	n.d. ^f)	n.d. ^f)	c)	
78 ^b) ^d)	5.4	4.8	4.8	9.6	10.7	6.3	Ś	
79 ^b) ^d)	5.9	5.7	n.d. ^f)	n.d. ^f)	8.5	6.6	n.d. ^f)	
80		4.6	4.4	10.1	8.7	12.2	°)	
81		1.8	3.4	10.1	7.0	8.8	0.9	J(P,2) = 1.6
82		4.6	4.1	9.4	9.9	9.9	°)	
8 ^e) ^h)		7.9	8.4	7.5	7.5	7.8	°)	
^a) For oth determine	ner signals, se ed. ^g) In CD	e <i>Exper. Pal</i> 30D. ^h) In I	rt. ^b) At 500 D_2O .) MHz. °)]	Not observed	d) In C ₆ D ₆ .	^e) At 400) MHz. ^f) Not

Table 2. Selected ¹H-NMR (300 MHz, CDCl₃) Coupling Constants J [Hz] of the Phosphonates 8, 12, 13, 21, 22, 34, 35, 40–48, 50, 52, 53 and 78–82^a)

Table 3. Selected ¹³ C-NMR (75 MHz,	CDCl ₃) Chemical Sh	ifts δ [ppm] and ${}^{13}C, {}^{31}P$	-NMR (75 MHz, 4	CDCl ₃)
Coupling Constants J [H7] of the Phos	phonates 8, 12, 13, 21.	. 22. 34. 35. 40. 42-48. 50). 52. 53. 78 and 80-	-82 ^a)

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	C(1)	C(2)	C(3)	C(4)	C(5)	J(P,C(5))	J(P,C(3))	$J(\mathbf{P},\mathbf{C}(1))$
12 ^b)	99,20	75.09 ^c)	74.37	74.52°)	71.40	169.3	7.7	10.6
13 ^b)	96.40	79.35°)	82.01	78.40°)	65.86	175.1	17.9	15.0
21 ^d)	99.71	77.17 ^c)	75.95	75.92 ^c)	71.91	168.4	6.3	9.2
22 ^ď)	100.89	79.71°)	78.28	76.98 ^c)	68.87	166.8	5.4	6.5
34°)	100.17	72.70	76.78	72.62	68.83	175.8	15.5	17.5
35 ^e)	96.14	71.65	73.34	72.60	63.98	177.6	12.1	13.9
40	105.31	77.62 ^c)	76.57	82.62 ^c)	65.11	167.7	10.2	f)
42 ^b)	105.65	76.85°)	74.75	82.71 ^c)	64.43	171.8	10.9	ſ)
43	88.93	68.85 ^c)	69.71	67.22 ^c)	65.72	177.1	18.2	15.2
44	92.53	69.84°)	72.84	67.23 ^c)	68.93	176.0	20.3	18.5
45	88.97	68.88 ^c)	69.22	67.23 ^c)	68.93	175.3	17.6	15.0
46	92.60	69.93°)	72.86	67.70°)	69.93	173.1	19.7	19.1
47	92.53	69.96°)	72.81	67.12 ^c)	69.01	175.3	20.1	19.4
48 ^b)	90.47	70.97	70.03	68.20	63.87	176.5	18.0	14.9
50	92.77	69.43°)	69.63	67.27°)	66.94	174.7	17.9	14.8
52 ^b)	99.64	70.63°)	72.69	67.54°)	69.63	174.9	19.9	18.7
53 ^g)	102.39	74.28 ^c)	78.11	71.66 ^c)	72.89	173.2	20.7	20.1
4 ^h)	103.82	75.34 ^c)	78.60	73.20 ^c)	74.90	156.9	18.0	17.4
78 ^b) ^d)	146.33	70.73 ^c)	71.71	69.01°)	67.84	162.3	13.6	ľ)
80	147.22	66.71°)	71.35	68.19°)	71.54	173.5	13.2	11.7
81	154.34	72.27°)	71.95	80.65°)	63.67	169.7	10.3	')
82	150.86	66.29 ^c)	70.67	67.99°)	72.27	173.2	11.5	7.2
8 ⁿ) ⁱ)	163.13	72.63°)	77.47	71.66 ^c)	81.65	143.7	11.6	8.5

^a) For other signals, see *Exper. Part.* ²*J*(P,C(4)) were observed for 13 (2.7 Hz), 34 (5.2 Hz), 35 (5.4 Hz) and 48 (2.5 Hz); ⁴*J*(P,C(2)) was observed for 13 (1.0 Hz). ^b) At 125 MHz. ^c) Signals might be reversed. ^d) In C₆D₆. ^e) At 100 MHz. ^t) Not observed. ^g) In CD₃OD. ^h) In D₂O. ⁱ) At 50 MHz.

the configuration of **29** and **31–33** is in line with negative NOE's between H–C(3) or H–C(1), and H–C(5). In contrast to the corresponding chemical shifts for **28/29**, H–C(1) of **32** resonates at lower field than H–C(5), unambiguously assigned by ${}^{3}J$ (H–C(4),H–C(5)) = 1.9 Hz.

The large ${}^{1}J(P,C(5))$ (175.8 and 177.6 Hz) for 34 and 35 point to an equatorial diphenyloxyphosphoryl group [19] [35] [36]. This is confirmed by ${}^{3}J(P,C(3))$ and ${}^{3}J(P,C(1))$ of 15.5 and 17.5 Hz (34), and 12.1 and 13.9 Hz (35), indicating a dihedral angle of *ca*. 180° [39]. The anomeric configuration is demonstrated by ${}^{1}J(H-C(1),H-C(2))$ of 7.6 Hz (34) and 3.6 Hz (35) and by the relative chemical shifts of H-C(3) and H-C(5) (*Table 1*). Irradiation of H-C(3) of 36, but not of 37 leads to an enhancement (2.5%) of the H-C(1) signal, evidencing the configuration at C(1). The H-C(5) signals of 36/37 are not influenced. The axial position of the phenoxy group is evidenced by the relative chemical shifts of H-C(1) for 34/35 and 36/37 (for 34/35: $\Delta\delta$ (H-C(5)) = 0.44; $\Delta\delta$ (H-C(1)) = 0.74; for 36/37: $\Delta\delta$ (H-C(5)) = -0.24; $\Delta\delta$ (H-C(1)) = 0.33).

1.2. The Phospha Analogue 4 and the Tetrazole Analogue 5 of 4-Methylumbelliferyl β -D-Glucuronide (6). The synthesis of 13 from 14 required nine steps and proceeded in an overall yield of 7%. We, therefore, planned to introduce the phosphono group into a pentodialdose furanoside derivative, following established procedures for the modification at C(5) of monosaccharides [40-42] (Scheme 4). The aldehyde 39 [43], readily available by periodate cleavage of the diol 38 [44], reacted with HP(O)(OPh)₂ in the presence of Hünig's base to yield the α -hydroxyphosphonates 40 and 41 (49%; 3:1)°). The D-gluco-configuration of the major isomer 40 was established by X-ray analysis of its diacetate 42 (Fig. 1). Treatment of the mixture 40/41 with aqueous CF₃CO₂H or with aqueous HCO₂H solution, followed by acetylation, gave the D-gluco-phosphonates 43/44 (67%; 3:2). The L-ido-isomer was not observed. A one-pot procedure starting with 60 g of 38 yielded 19.8 g of 43/44 (16%; 3:2).

Transesterification of 43/44 with BnOH/Ti(O'Pr)₄ [45] led to the hemiacetals 48/49 (35%). Treatment of the diphenyl esters 43/44 with BnOH, KF and [18]crown-6 [46] gave mostly the dibenzyl esters 45/46 (58%; 3:2) besides the mixed ester 47 (2%) and the hemiacetals 48/49 (9%). The dibenzyl esters 45/46 were selectively deacetylated with (NH₄)₂CO₃ in DMF [47] to yield 86% of 48/49 (7:1). Cl₃CCN in the presence of K₂CO₃ gave mostly the unexpected [48] α -D-anomer 50 (87%; 50/51 7:1). BF₃ ·OEt₂-Promoted glycosidation of 50/51 with 4-methyl-O-(trimethylsilyl)umbelliferone [49] led to the phospha-glucuronide 52 (30%). Deacetylation of 52 to 53 (99%), hydrogenation and ion-exchange gave the sodium phosphonate 4 (91% from 52).

The tetrazole **5** was synthesized from the glucuronolactones **54/55** in nine steps and in an overall yield of 7% (*Scheme 4*). Thus, **54/55** reacted with excess BnNH₂ to the crystalline glycosylamine **56** (57%), that was hydrolyzed and acetylated to the *N*-benzyl amides **57/58** (48%; 3:2). Treating **57/58** with NaN₃/Tf₂O and *Hünig*'s base in MeCN [50] yielded 61% of the anomeric tetrazoles **59/60** (3:2). Selective deacetylation of **59/60** with (NH₄)₂CO₃ in DMF [47] and treatment of the resulting hemiacetals **61/62** (71%; 15:1) with Cl₃CCN and NaH gave the trichloroacetimidates **63/64** (75%; α/β 3:2). Glycosidation of **63/64** with 4-methyl-*O*-(trimethylsilyl)umbelliferone yielded 75% of the β -D-glycoside **65**, while the acetates **59/60** did not react even in the presence of 5 equiv. of Me₃SiOTf in boiling CH₂Cl₂. Transesterification of **65** to the crystalline triol **66** (76%), followed by hydrogenolysis gave **5** (98%).

⁹) The mixture cannot be stored at room temperature for more than a month and is labile to SiO_2 . On a small scale, 40 and 41 were separated by HPLC.



a) NaIO₄, H₂O, 22–30°. b) HP(O)(OPh)₂, ⁱPr₂EtN, CH₂Cl₂, 22–30°; 49% from **38**. c) Ac₂O, Py, CH₂Cl₂, 23°; 86%. d) HCO₂H, AcOEt, H₂O, 90 min. e) Ac₂O, HCIO₄ or Py; 67% from **40/41**, 16–48% from **38**. f) BnOH, KF, [18]crown-6, THF, 23°; 58% of **45/46**. 2% of **47** and 9% of **48/49**. g) BnOH, KF, [18]crown-6, THF, 23°, Ac₂O, Py, 23°; 44% of **45/46**. h) (NH₄)₂CO₃, DMF, 23°; 86%. j) Ti(OⁱPr)₄, BnOH, 60°; 35%. k) Cl₃CCN, CH₂Cl₂, K₂CO₃, 21°; 87%. l) 4-Methyl-7-(trimethylsilyl)umbelliferone, BF₃·Et₂O, CH₂Cl₂, -20° \rightarrow 23°, Ac₂O, Py, -20° \rightarrow 23°; 30%. m) NH₃, MeOH, 0° \rightarrow 23°. n) HCO₂H, 10% Pd/C, MeOH, 23°. o) Dowex[®] 50W X2 (50–100 mesh, Na⁺ form); 91% from **52**. p) BnNH₂, H₂O, 0°; 57%. q) Amberlite IR-120 (H⁺-form). r) Ac₂O, Py, 23°; 57%. s) Tf₂O, NaN₃, ⁱPr₂EtN, MeCN, 25°; 61%. t) (NH₄)₂CO₃, DMF, 25°; 71%. u) Cl₃CCN, NaH, CH₂Cl₂, 21°; 75%. v) 4-Methyl-7-O-(trimethylsilyl)umbelliferone, BF₃·Et₂O, CH₂Cl₂, -20° to 21°; 75%. w) NaOMe, MeOH, 25°; 76%. x) HCO₂H, 10% Pd/C, MeOH, 23°; 98%.



Fig. 1. ORTEP Representation of 42

The conformation of **42** in the solid state corresponds to the one in solution as evidenced particularly by the coupling constant ${}^{3}J(H-C(4),H-C(5)) = 10.1$ Hz and the corresponding P-C(5)-C(4)-C(3) angle of 166° [51]. The solution conformation of **40** is very similar to the one of **42** (${}^{3}J(H-C(4),H-C(5)) = 9.3$ Hz). Both conformations deviate only slightly from the one found in the crystal structure of (5R)-5-*C*-(diethoxyphosphoryl)-1,2-*O*-isopropylidene-3-*O*-(methylsulfonyl)- α -D-xylofuranose (P-C(5)-C(4)-C(3) angle of 178°) [52]. The phase angle of pseudorotation *P* is 59.0° (57.9° for the mesylate), characterizing the conformation of **42** as E_4 [53]. The amplitude of puckering τ_m is 40.8° (41.4° for the mesylate). A rarely observed ${}^{5}J(P,H-C(2))$ of 2.2 Hz was proven by a H,H-correlation and a P-decoupled ¹H-NMR spectrum. The large ${}^{3}J(H,H)$ prove the ${}^{4}C_1$ pyranose structures of **43/44**, and the large ${}^{1}J(P,C(5))$ evidences the equatorial diphenoxyphosphoryl groups. The coupling constant ${}^{3}J(H-C(1),H-C(2)) = 7.7$ confirms the expected β -D-configuration of **52**.

The ¹H-NMR spectrum ((D₆)DMSO) of **56** shows two *AB* spin systems at 3.87 and 4.30 ppm. The ³J values (8.8–9.3 Hz) of the H–C(1) to H–C(5) signals evidence the formation of a β -D-pyranose. The ¹H-NMR spectrum of **57**/**58** shows four AcO s's, and the NHCH₂ signals at 6.53–6.65 ppm and the NHCH₂ signals at 4.32–4.52 ppm. The structure of **61** has been established by X-ray analysis (*Fig. 2*). The tetrazole **61** adopts a ⁴C₁ conformation with dihedral angles N(14)–C(6)–C(5)–O(5) of –109° and C(6)–N(11)–C(16)–C(17) of 116.9°. The ⁴C₁ structure of **5** is evidenced by ³J values for H–C(1) to H–C(5) of 7.7–9.7 Hz.



Fig. 2. ORTEP Representation of 61

2. Synthesis of the Phenylcarbamates 7 and 8. The carbamate 7 was prepared from sodium D-glucuronate (67/68) by known methods (Scheme 5). Benzylation and acetylation of 67/68 gave 49% of the anomeric benzyl esters 69/70 (1:1). Selective deacetylation (67%) [47] and oximation of the hemiacetals 71/72 gave 73/74 ((E)/(Z) 7:3; cf. [54] [55]). Remarkably, NH₂OH·HCl in pyridine hardly affected the ester functions. Oxidation of 73/74 with N-chlorosuccinimide/1,8-diazabicyclo[5.4.0]undec-7-ene (NCS/DBU) at -78° [54] led to the (Z)-hydroximo-lactone 75 (77%), while oxidation at higher temperatures gave (E)/(Z)-mixtures (cf. [55]). Treatment of 75 with PhNCO yielded 77% of the phenylcarbamate 76. Deprotection by hydrogenolysis and ammonolysis, and filtration through an ion-exchange column gave the sodium carboxylate 7 (86%).

Scheme 5



a) BnBr, DMF, 23°. b) Ac₂O, Py, 23°; 49% from 67/68. c) (NH₄)₂CO₃, DMF, 22°; 67%. d) NH₂OH·HCl, Py, 23°. e) NCS, DBU, CH₂Cl₂, $-78^{\circ} \rightarrow 23^{\circ}$; 77% from 71/72. f) PhNCO, ⁱPr₂EtN, CH₂Cl₂, 0°; 77%. g) H₂, 10% Pd/C, MeOH, 23°. h) NH₃, MeOH, 22°. j) Dowex* 50W X2 (50–100 mesh, Na⁺ form); 86% from 76. k) NH₂OH·HCl, Py, 4 h. l) NCS, DBU, CH₂Cl₂, $-78^{\circ} \rightarrow 23^{\circ}$; 88% from 48/49. m) NCS, DBU, CH₂Cl₂, 23°; 63% from 48/49. n) PhNCO, ⁱPr₂EtN, CH₂Cl₂, 0°; 98%. o) H₂, 10% Pd/C, MeOH, 22°. p) NH₃, MeOH, 22°. q) Dowex* 50W X2 (50–100 mesh, Na⁺ form); 48% from 82.

Similarly, in the phosphonate series, oximation of the hemiacetals 48/49 gave 78/79 ((E)/(Z) 3:1). Oxidation with NCS/DBU [54] starting at -78° led exclusively to the (Z)-hydroximo-lactone 80 (88%). Oxidation at -20° gave a 1:1 mixture 80/81, while the (E)-configurated 81, isolated in 63% yield, was the only product at 23°. Conversion of 80 to the phenylcarbamate 82 (98%), and deprotection by hydrogenolysis and ammonolysis gave, after ion exchange, the sodium phosphonate 8 in 48% yield.

The (E)/(Z)-mixture 73/74 is characterised by two C(1) d's at 145.50 and 146.41 ppm, two NOH s's at 8.34 (0.7 H) and 8.55 (0.3 H) ppm, and two H–C(1) d's at 7.29 (0.7 H) and 6.55 (0.3 H) ppm. Similarly, the (E)/(Z)-mixture 78/79 gives rise to C(1) d's at 146.33 ppm and 146.81 ppm. The chemical shift of the C(1) s's of 75 (147.53 ppm) and 80 (147.22 ppm) evidences the (Z)-configuration. In agreement with earlier findings [56], C(1) of the (E)-configurated 81 resonates at lower field ($\Delta \delta = 7.12$). The ³J values point to a ⁴C₁ conformation of 75 and 80, and to a $_{3}B_{2}$ conformation of 81.

3. Enzymatic Evaluation of the Phospha-glucuronide 4, the Tetrazole 5, and the Phenylcarbamates 7 and 8. The phosphonate 4, but not the tetrazole 5, is slowly hydrolyzed by the *E. coli* β -glucuronidase (*Table 4*). The K_M value of 4 is *ca.* sixty times higher than the K_M value of the corresponding carboxylate 6 [57]. Like 4-nitrophenyl β -D-glucuronamide [58], the phosphonate 4 and the tetrazole 5 are not hydrolyzed by the bovine liver β -glucuronidase.

Compound	D-Glucaro-1,4-lactone	1	2	3	4
Source	bovine liver	bovine liver	bovine liver	bovine liver	E. coli
Substrate ^a)	4-NPGUA	4-NPGUA	?	?	
pH	5.2	5.2	?	5	7.2
<i>К</i> _І [µм]	0.46	0.039	0.029	0.079	
<i>К</i> _м [µм]	356	356			9900
$K_{\rm M}/K_{\rm I}$	774	9130			
Reference	[6] [9]	[6]	[7]	[8]	[57]
Compound	4	5	6	7	8
Source	bovine liver	bovine liver	E. coli	E. coli	E. coli
Substrate ^a)				4-NPGUA	4-NPGUA
pH	4.5	4.5	7.2	7.2	7.2
<i>К</i> _I [µм]				8	> 8000
К _М [μм]	no activity at	no activity at	170	1600	1600
	70 µmol	70 µmol			
$K_{\rm M}/K_1$	·	·		200	< 0.2
Reference			[57]		

Table 4. K_l and K_M Values for Inhibitors and Substrate Analogues of β -Glucuronidases

The phenylcarbamate 7 of D-glucarhydroximo-1,5-lactone is quite a strong inhibitor of the *E. coli* ($K_1 = 8 \mu mol$) and the bovine liver β -glucuronidases ($IC_{50} = 0.2 \mu mol$). As evidenced by a comparison of the K_M/K_1 ratios, 7 is a slightly stronger inhibitor than the gluco-configurated pipecolic acid ($K_M/K_1 = 46$) [10], about as strong as D-glucaro-1,4-lactone [6], but fourty times weaker than the lactam 1 [6]. The phosphonate analogue 8 does not show any inhibition of the *E. coli* up to 8 mM, but a very weak inhibition of the bovine liver β -glucuronidase ($IC_{50} = 2 \text{ mM}$).

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Experimental Part

General. Moisture sensitive reactions were run under Ar or N₂ in dry solvents. TLC: Merck silica gel 60 F_{254} plates; detection by heating with I₂ soln./20% H₂SO₄ 1:1 (I₂ soln.: 10 g of I₂, 100 g of KI, 1000 ml of H₂O) or with vanillin soln. (5%) in H₂SO₄. Flash chromatography (FC): silica gel (*Fluka* or Merck 60; 0.040–0.063 mm). HPLC: Spherisorb[®] SiO₂ (5 µm) column (20 × 250 mm); detection at 254 nm; flow 16 ml/min. M.p.: uncorrected. UV: λ_{max} (loge) in nm. NMR Spectra: Me₄Si (¹H and ¹³C) and H₃PO₄ (³¹P) as external references, and HDO (¹H in D₂O and CD₃OD) as internal reference; chemical shifts δ in ppm and coupling constants J in Hz. MS: 3-NOBA = 3-nitrobenzyl alcohol.

Allyl 6-O-Trityl-α-D-glucopyranoside (15). A soln. of 14 [21]¹⁰) (12.5 g, 56.8 mmol) and Ph₃CCI (20.0 g, 71.7 mmol) in pyridine (120 ml) was stirred at *ca*. 23° for 12 h and at 60° for 1 h. After the addition of Ph₃CCI (12.0 g, 43.0 mmol), the soln. was stirred at 60° until all starting material had disappeared (*ca*. 3.5 h). The warm soln. was treated with H₂O (120 ml), cooled, and extracted with AcOEt. The combined org. layers were washed with 1M H₂SO₄ and brine. Evaporation and FC (400 g of SiO₂, toluene/acetone $2:1 \rightarrow 1:1$) gave 15 (23.3 g, 90%). Grey glassy solid. *R*_f (toluene/acetone 1:1) 0.18. IR (CHCl₃): 3568s, 3443s, 3088m, 3063m, 3008s, 2930s, 2881m, 1960w, 1821w, 1599m, 1491s, 1449s, 1406m, 1334m, 1145s, 1045s, 1003s, 934m, 900m. ¹H-NMR (300 MHz, CD₃OD): 3.20 (*dd*, *J* = 9.9, 6.7, H–C(6)); 3.22 (*dd*, *J* = 10.1, 8.8, H–C(4)); 3.39 (*dd*, *J* = 9.9, 1.9, H'–C(6)); 3.43 (*dd*, *J* = 9.7, 3.8, H–C(2)); 3.63 (*dd*, *J* = 9.7, 8.8, H–C(3)); 3.81 (*ddd*, *J* = 9.8, 6.8, 1.7, H–C(5)); 4.15 (*ddt*, *J* = 12.9, 6.2, 1.4, 1 allyl. H); 4.37 (*ddt*, *J* = 12.9, 5.3, 1.5, 1 allyl. H); 4.90 (*d*, *J* = 3.8, H–C(1)); 5.21 (*dq*, *J* = 10.3, 1.8, 1 olef. H); 5.38 (*dq*, *J* = 17.3, 1.7, 1 olef. H); 6.07 (*dddd*, J = 17.3, 10.3, 6.2, 5.3, 1 olef. H); 7.18–7.31 (*m*, 9 arom. H); 7.44–7.48 (*m*, 6 arom. H). ¹³C-NMR (50 MHz, CD₃OD): 64.15 (*t*); 68.64 (*t*); 7.0.94 (*d*); 71.29 (*d*); 74.83 (*d*); 87.07 (*s*); 97.45 (*d*); 118.45 (*t*); 127.43–129.09 (several *d*); 134.19 (*d*); 144.30 (3*s*). CI-MS (NH₃): 462 (2), 405 (2), 404 (6), 386 (13), 385 (14), 260 (3), 259 (10), 245 (9), 244 (63), 243 (100), 183 (7), 182 (2), 167 (4), 165 (4), 105 (2), 35 (2).

Allyl 2,3,4-Tri-O-benzyl-6-O-trityl-a-D-glucopyranoside (16). A soln. of 15 (15.9 g, 34.3 mmol) in THF¹¹) (390 ml) was treated with a suspension of NaH (6.9 g, ca. 150 mmol) at ca. 23° for 10 min followed by the addition of BnBr (25.0 ml, 211 mmol) and Bu₄NI (1.9 g, 5.1 mmol). The soln. was heated to reflux until TLC indicated completion of the reaction (ca. 24 h), treated with Et₂O, and filtered through SiO₂. Evaporation and FC (600 g of SiO₂, Et₂O/hexane 1:9 \rightarrow Et₂O) gave 16 (21.4 g, 85%). Colourless crystals. M.p. 94.0-95.5° (EtOH/MeOH). R_f (hexane/AcOEt 4:1) 0.36. $[\alpha]_D^{25} = +49.9$ (c = 1.26, CHCl₃). IR (CHCl₃): 3088m, 3065s, 3008s, 2928s, 2876s, 1953w, 1876w, 1811w, 1598m, 1492s, 1450s, 1359s, 1328m, 1159s, 1071s, 1028s, 933m, 900m. H-NMR (300 MHz, C6D6): $3.42 (dd, J = 9.9, 5.0, H-C(6)); 3.66 (dd, J = 10.0, 1.8, H'-C(6)); 3.69 (dd, J = 9.7, 3.6, H-C(2)); 3.78 (t, J \approx 9.5, 1.5) (t, J \approx 9.5); 3.78 ($ 1.5, 1 allyl. H); 4.27 (t, $J \approx 9.3$, H–C(3)); 4.40 (d, J = 11.3), 4.85 (d, J = 11.0, PhCH₂); 4.49 (d, J = 11.9), 4.55 $(d, J = 12.1, PhCH_2)$; 4.78 (d, J = 11.3), 5.00 $(d, J \approx 10.1, PhCH_2)$; 5.02 $(d, J \approx 3.3, H-C(1))$; 5.07 (dq, J = 10.4, J); 5.07 (dq, J =1.3, 1 olef. H); 5.37 (dq, J = 17.2, 1.7, 1 olef. H); 5.90 (dddd, J = 17.2, 10.4, 5.9, 5.1, 1 olef. H); 6.69-7.17 (m, 18 arom. H); 7.30-7.35 (m, 4 arom. H); 7.64-7.68 (m, 8 arom. H). ¹³C-NMR (75 MHz, C₆D₆): 63.46 (t); 68.49 (t); 71.33 (d); 72.96 (t); 75.12 (t); 75.74 (t); 78.93 (d); 81.40 (d); 82.85 (d); 86.95 (s); 96.44 (d); 117.21 (t); 127.29-129.32 (several d); 134.73 (d); 139.11 (s); 139.32 (s); 139.89 (s); 144.78 (3s). FAB-MS (3-NOBA): 731 (1, $[M - 1]^+$, 244 (33), 243 (100), 91 (75). Anal. calc. for C₄₉H₄₈O₆ (732.91): C 80.30, H 6.60; found: C 80.14, H 6.51.

Allyl 2,3,4-Tri-O-benzyl- α -D-glucopyranoside (17). A soln. of BF₃·OEt₂ (5.0 ml, 39.8 mmol) in MeCN (90 ml) was added dropwise to a cooled (0°) soln. of **16** (13.4 g, 18.3 mmol) and Et₃SiH (14.5 ml, 91.5 mmol) in CH₂Cl₂ (150 ml). After stirring for 10 min and the addition of sat. aq. NaHCO₃ soln. (100 ml) and H₂O (200 ml), the mixture was shaken vigorously. The aq. layer was extracted with CH₂Cl₂, and the combined org. layers were washed with brine, dried (MgSO₄), and evaporated. FC (400 g of SiO₂, AcOEt/bexane 1:5 \rightarrow 1:1) afforded **17** (8.35 g, 93%). *R*_f (hexane/AcOEt 2:1) 0.20. IR (CHCl₃): 3595s, 3089m, 3066m, 3008s, 2926s, 2876s, 1952w, 1875w, 1811w, 1604w, 1497m, 1455s, 1360s, 1157s, 1070s, 1028s, 934m. ¹H-NMR (300 MHz, C₆H₆): 1.48 (br. *s*, exchange with CD₃OD, HO-C(6)); 3.48 (*dd*, *J* = 9.6, 3.5, H-C(2)); 3.63 (*dd*, *J* = 9.8, 8.9, H-C(4)); 3.72–3.85 (*m*, H-C(5)), 2 H-C(6), 1 allyl. H; addition of CD₃OD \rightarrow 3.75 (*dd*, *J* \approx 11.9, 4.3, H-C(6)), 3.78 (*dd*, *J* \approx 11.2, S.5, H-C(2)); 4.80 (*dd*, *J* = 11.3), 4.91 (*d*, *J* = 11.2, PhCH₂); 4.77 (*d*, *J* = 3.5, H-C(1)); 4.80 (*d*, *J* = 11.5), 5.00 (*d*, *J* = 11.7, PhCH₂); 5.03 (*dq*, *J* = 10.5, 1.5, 1 olef. H); 5.28 (*dq*, *J* = 17.2, 1.7, 1 olef. H); 5.81

 ¹⁰) ¹³C-NMR (50 MHz, CD₃OD): 62.83 (t); 69.54 (t); 72.07 (d); 73.77 (d); 74.02 (d); 75.36 (d); 99.50 (d); 117.87 (t); 135.97 (d).

¹¹) Similar conditions, but using DMF, resulted in a 20% lower yield.

(*ddd*, J = 17.2, 10.5, 6.0, 5.1, 1 olef. H); 7.05–7.35 (*m*, 15 arom. H). ¹³C-NMR (75 MHz, C₆D₆): 62.17 (*t*); 68.52 (*t*); 71.84 (*d*); 73.01 (*t*); 75.16 (*t*); 75.63 (*t*); 78.21 (*d*); 80.98 (*d*); 82.28 (*d*); 96.60 (*d*); 117.16 (*t*); 127.58–128.64 (several *d*); 134.54 (*d*); 139.22 (2*s*); 139.81 (*s*). CI-MS (NH₃): 509 (28), 508 (86, $[M + NH_4]^+$), 451 (17), 450 (57), 399 (24), 341 (32), 253 (48), 235 (24), 187 (19), 181 (26), 179 (26), 175 (15), 108 (49), 91 (100).

tert-Butyl (Allyl 2,3,4-Tri-O-benzyl-α-D-glucopyranosid)uronate (18). A suspension of CrO₃ (6.8 g, 6.8 mmol) in DMF/CH₂Cl₂ 4:1 (180 ml) was treated with pyridine (11.0 ml, 142 mmol), stirred vigorously at ca. 23° for 30 min, treated with a soln. of 17 (8.35 g, 17.0 mmol) in DMF/CH₂Cl₂ 4:1 (45 ml), treated with Ac₂O (13.0 ml, 11.8 mmol) and 'BuOH (34.0 ml, 362 mmol), stirred for 9 h, treated with MeOH (30 ml), stirred for 30 min, concentrated to ¼ of its volume, and diluted with Et₂O (250 ml). Filtration through Na₂SO₄ and SiO₂ (300 g), elution with Et₂O, evaporation, and FC (330 g of SiO₂, hexane/AcOEt 9:1) gave 18 (6.30 g, 66%). R_f (hexane/ AcOEt 2:1) 0.63. $[\alpha]_{25}^{25} = +14.1$ (c = 1.37, CHCl₃). IR (CHCl₃): 3089w, 3067w, 3008m, 2983w, 2933w, 2873w, 1952w, 1875w, 1811w, 1735s, 1497w, 1455m, 1394m, 1370s, 1159s, 1070s, 1048s, 1029s, 998m. ¹H-NMR (300 MHz, $CDCl_3$: 1.49 (s, Me₃C); 3.61 (dd, J = 8.6, 2.6, H-C(2)); 3.78 (dd, J = 9.9, 9.1, H-C(4)); 4.04 (t, $J \approx 9.3, H-C(3)$); $4.06 (ddt, J \approx 11.9, 6.7, 1.2, 1 \text{ allyl. H}); 4.15 (d, J = 10.0, H-C(5)); 4.22 (ddt, J = 12.8, 5.2, 1.5, 1 \text{ allyl. H}); 4.67 (d, J \approx 1.0, H); 4.67 ($ $J \approx 11.9$, 4.88 (d, J = 10.6, PhCH₂); 4.83 (d, $J \approx 10.9$), 4.95 (d, J = 10.9, PhCH₂); 4.48 (d, $J \approx 3.7$, H–C(1)); 5.26 (dq, J = 10.3, 1.6, 1 olef. H); 5.38 (dq, J = 17.2, 1.5, 1 olef. H); 5.98 (dddd, J = 17.2, 10.3, 6.7, 5.2, 1 olef. H);7.23-7.39 (m, 15 arom. H). ¹³C-NMR (50 MHz, CDCl₃): 27.94 (3q); 68.69 (t); 71.44 (d); 73.43 (t); 75.09 (t); 75.89 (t); 79.51 (d); 79.73 (d); 81.45 (d); 82.12 (s); 96.78 (d); 118.83 (t); 127.66-128.50 (several d); 133.56 (d); 138.06 (s); 138.21(s); 138.69(s); 168.84(s). CI-MS (NH₃): 578 (5, $[M + NH_4]^+$), 464 (8), 413 (8), 339 (5), 253 (14), 197 (5), 187 (7), 181 (8), 179 (6), 147 (6), 131 (6), 108 (39), 106 (15), 105 (34), 92 (15), 91 (100), 78 (9), 77 (6), 58 (6), 41 (5), 35 (15). Anal. calc. for C₃₄H₄₀O₇ (560.69): C 72.83, H 7.19; found: C 72.96, H7.22.

(*Allyl* 2,3,4-*Tri*-O-*benzyl*-α-D-*glucopyranosid*) *uronic Acid* (19). A soln. of 18 (6.25 g, 11.1 mmol) in HCO₂H (150 ml) was stirred at *ca*. 23° for 30 min. Evaporation yielded chromatographically pure 19 (5.60 g, 99%). *R*_f (AcOEt/hexane/HCO₂H 1:1:trace) 0.47. IR (CHCl₃): 3089*m*, 3067*s*, 3008*s*, 2931*s*, 2874*s*, 1952*w*, 1875*w*, 1729*s*, 1603*w*, 1497*m*, 1455*s*, 1360*m*, 1267*m*, 1156*s*, 1071*s*, 1028*s*, 998*s*, 936*m*. ¹H-NMR (300 MHz, CDCl₃): 3.59 (*dd*, J = 9.7, 3.6, H-C(2)); 3.72 ($t, J \approx 9.5, H-C(3)$); 4.02 (br. *dd*, $J \approx 12.7, 6.7, 1$ allyl. H); 4.06 ($t, J \approx 9.2, H-C(4)$); 4.19 (br. *dd*, $J \approx 12.8, 5.2, 1$ allyl. H); 4.29 (*d*, J = 100, H-C(5)); 4.64 (*d*, J = 12.0), 4.78 (*d*, $J = 12.0, PhCH_2$); 4.65 (*d*, J = 10.5), 4.84 (*d*, $J = 10.3, PhCH_2$); 4.82 (*d*, $J \approx 10.7, 4.99$ (*d*, $J = 10.9, PhCH_2$); 5.25 (br. *dq*, $J \approx 10.3, 10.0$; 10.6f. H); 5.33 (br. *dq*, J = 17.2, 1.5, 1 olef. H); 5.92 (*ddd*, J = 17.2, 10.3, 6.7, 5.2, 1 olef. H); 7.22–7.34 (*m*, 15 arom. H). ¹³C-NMR (75 MHz, CDCl₃): 68.88 (t); 69.86 (*d*); 73.40 (t); 75.36 (t); 79.14 (*d*); 79.26 (*d*); 81.42 (*d*); 96.13 (*d*); 118.90 (t); 127.77–128.55 (several *d*); 133.18 (*d*); 137.47 (*s*); 137.84 (*s*); 138.46 (*s*); 174.18 (*s*). CI-MS (NH₃): 524 (9), 523 (34), 522 (100, [*M* + H]⁺), 4.64 (27), 414 (13), 413 (48), 355 (19), 339 (12), 253 (21), 203 (9), 181 (14), 179 (10), 108 (41), 105 (26), 92 (10), 91 (79), 35 (14).

Allyl (5 R)-5-C-Acetoxy-2,3,4-tri-O-benzyl- α -D-xylopyranoside (11). A soln. of 19 (5.60 g, 11.1 mmol) in C₆H₆/pyridine 10:1 (55 ml) was treated with Pb(OAc)₄ (16.80 g, ca. 32 mmol) at 60° for 25 min. Filtration through SiO₂, elution with Et₂O, evaporation, and FC (300 g of SiO₂, AcOEt/hexane 1:6) gave 11 (4.1 g, 71%). R_f (hexane/AcOEt 4:1) 0.29. [α]_D²⁵ = +37.9 (c = 0.51, CHCl₃). IR (CHCl₃): 3089w, 3067w, 3008w, 2933w, 2874w, 1759s, 1497w, 1455m, 1367m, 1248w, 1161m, 1070s, 1028s, 937w. ¹H-NMR (300 MHz, CDCl₃): 2.04 (s, AcO); 3.54 (br. t, $J \approx 8.4$, H–C(4)); 3.59 (dd, J = 9.6, 3.6, H–C(2)); 4.06 (t, J = 9.4, H–C(3)); 4.10 (ddt, J = 12.8, 6.8, 1.1, 1 allyl. H); 4.38 (ddt, J = 12.8, 5.2, 1.4, 1 allyl. H); 4.65 (d, J = 10.7), 4.95 (d, J = 10.8, PhCH₂); 5.26 (dq, J = 10.3, 1.1, 1 olef. H); 5.37 (dq, J = 17.2, 1.5, 1 olef. H); 5.93 (d, J = 10.7), 4.95 (d, d = 17.2, 10.3, 6.8, 5.2, 1 olef. H); 7.24–7.37 (m, 15 arom. H). ¹³C-NMR (50 MHz, CDCl₃): 21.16 (q); 68.78 (t); 73.67 (t); 75.47 (t); 76.33 (t); 79.50 (d); 80.54 (d); 81.37 (d); 90.18 (d); 95.35 (d); 119.09 (t); 128.05–128.84 (several d); 133.68 (d); 138.63 (s); 138.63 (s); 139.01 (s); 169.75 (s). FAB-MS (3-NOBA): 518 (2), 517 (7, [M – 1]⁺), 459 (2), 311 (4), 181 (26), 175 (12), 154 (10), 136 (12), 131 (14), 107 (12), 105 (11), 92 (26), 91 (100), 77 (10), 71 (16). Anal. calc. for C₃₁H₃₄O₇ (518.60): C 71.80, H 6.61; found: C 71.73, H 6.49.

Allyl (5S)-2,3,4-Tri-O-benzyl-5-C-hydroxy- α -D-xylopyranoside (20). A soln. of 11 (553 mg, 0.96 mmol) in CH₂Cl₂ (20 ml) was treated with 20% DIBAH in toluene (2.8 ml, *ca.* 2.9 mmol) at -78°, stirred for 15 min, and treated with a sat. NH₄Cl soln. (2 ml). The mixture was allowed to warm to *ca.* 23°, diluted with H₂O and 1M H₂SO₄ (10 ml), and shaken. The aq. layer was extracted with CH₂Cl₂ (3 ×), and the combined org. layers were washed with brine (2 ×), dried (MgSO₄), and evaporated to yield 20 (499 mg, 98%) which was used without further purification for the next step. R_f (hexane/AcOEt 2:1) 0.32. ¹H-NMR (300 MHz, CDCl₃): 2.92 (br. s, OH); 3.33 (*dd*, J = 9.2, 7.8, H-C(4)); 3.60 (*dd*, J = 9.7, 3.7, H-C(2)); 3.99 (t, J = 9.5, H-C(3)); 4.07 (*ddt*, J = 12.9, 6.6, 1.2, 1 allyl. H); 4.23 (*ddt*, J = 12.9, 5.2, 1.4, 1 allyl. H); 4.65 (*d*, J = 12.0), 4.79 (*d*, J = 12.0, PhCH₂); 4.78 (*d*, J = 3.7, H-C(1)); 4.81 (*d*, $J \approx 11.2$), 4.89 (*d*, $J \approx 11.9, PhCH_2$); 4.85 (*d*, J = 10.9), 4.93 (*d*, $J = 10.9, PhCH_2$); 5.06 (*d*

J = 7.8, H–C(5)); 5.24 (dq, J = 10.3, 1.5, 1 olef. H); 5.34 (dq, J = 17.2, 1.5, 1 olef. H); 5.93 (dddd, J = 17.1, 10.3, 6.6, 5.2, 1 olef. H); 7.28–7.42 (m, 15 arom. H). ¹³C-NMR (75 MHz, CDCl₃): 68.62 (t); 73.40 (t); 75.06 (t); 75.95 (t); 79.39 (d); 79.91 (d); 83.60 (d); 92.50 (d); 95.22 (d); 118.44 (t); 127.65–128.45 (several d); 133.53 (d); 138.09 (s); 138.39 (s); 138.74 (s).

Allyl (5R)-2,3,4-Tri-O-benzyl-5-C-(trichloroacetimidoyloxy)- α -D-xylopyranoside (10). A soln. of crude 20 (200 mg, *ca*. 0.42 mmol) in Cl(CH₂)₂Cl/Cl₃CCN 10:1 (6.6 ml) was treated with 7-methyl-1,5,7-triazabicy-clo[4.4.0]dec-5-ene (MTBD; 66 µl, 0.46 mmol) at -30°, stirred for 10 min, and filtered through SiO₂. Elution with Et₂O and evaporation gave crude 10 which was sufficiently pure (¹H-NMR, TLC) to be used for the next step. $R_{\rm f}$ (hexane/AcOEt 1:2) 0.53. ¹H-NMR (300 MHz, CDCl₃): 3.67 (*dJ* J = 9.6, 3.6, H-C(2)); 3.72 (*dJ* J \approx 9.0, 8.4, H-C(4)); 4.10 (t, $J \approx$ 9.3, H-C(3)); 4.15 (*ddt*, J = 12.7, 6.7, 1.1, 1 allyl. H); 4.49 (*ddt*, J = 12.7, 5.2, 1.4, 1 allyl. H); 4.67 (*d*, J = 12.1), 4.82 (*d*, J = 12.1, PhCH₂); 4.79 (*d*, J = 10.7), 4.93 (*d*, J = 10.7, PhCH₂); 4.86 (*d*, J = 3.6, H-C(1)); 4.87 (*d*, J = 10.9, 4.95 (*d*, J = 10.9, PhCH₂); 5.27 (*dq*, J = 10.3, 1.1, 1 olef. H); 5.38 (*dq*, J = 17.2, 1.6, 1 olef. H); 6.00 (*dddd*, J = 17.1, 10.3, 6.7, 5.2, 1 olef. H); 6.15 (*d*, J = 8.2, H-C(5)); 7.28-7.41 (*m*, 15 arom. H); 8.73 (*s*, NH). ¹³C-NMR (75 MHz, CDCl₃): 68.75 (t); 73.45 (t); 75.22 (t); 76.03 (t); 78.99 (d); 80.11 (d); 81.10 (d); 94.32 (d); 95.35 (d); 118.63 (t); 127.66–128.50 (several d); 133.47 (d); 138.01 (2s); 138.66 (*s*); 161.14 (*s*).

Allyl (5S)-2,3,4-Tri-O-benzyl-5-C-(dimethoxyphosphoryl)- α -D-xylopyranoside (12) and Allyl (5R)-2,3,4-Tri-O-benzyl-5-C-(dimethoxyphosphoryl)- α -D-xylopyranoside (13). A soln. of crude 10 (350 mg) in MeCN (6 ml) was treated with P(OMe)₃ (240 µl, 1.26 mmol) and Me₃SiOTf (83 µl, 0.46 mmol) at -17°, allowed to warm to 4°, stirred for 3 h, and filtered through SiO₂. Elution with Et₂O, evaporation, and FC (22 g of SiO₂, hexane/AcOEt 1:1) gave 12/13 (147 mg, 62% from 11) which was separated by HPLC (hexane/AcOEt 1:2): 12 (52 mg, 22% from 11) and 13 (49 mg, 21% from 11).

Data of 12: R_f (hexane/AcOEt 2:3) 0.21. IR (CHCl₃): 3088w, 3067w, 3007m, 2957w, 2856w, 1603w, 1497w, 1455m, 1363w, 1317w, 1142m, 1073s, 1041s, 934m, 829w. ¹H-NMR (500 MHz, CDCl₃): see Tables 1 and 2; 3.68 (d, J = 10.9, MeO); 3.79 (d, J = 10.7, MeO); 4.10 (ddt, J = 13.2, 6.6, 1.3, 1 allyl. H); 4.46 (ddt, J = 13.2, 4.8, 1.6, 1 allyl. H); 4.48 ($s, PhCH_2$); 4.60 (d, J = 11.4), 4.66 ($d, J = 11.4, PhCH_2$); 4.65 (d, J = 12.4), 4.77 (d, J = 12.4, PhCH₂); 5.20 (dq, J = 10.4, 7.2, 1.6, 1 olef. H); 5.95 (dddd, J = 17.1, 11.3, 6.6, 4.8, 1 olef. H); 7.17–7.39 (m, 15 arom. H). ¹³C-NMR (125 MHz, CDCl₃): see Table 3; 52.93 (dq, J(C,P) = 7.0); 53.69 (dq, J(C,P) = 6.3); 70.28 (t); 72.73 (t); 73.12 (t); 73.59 (t; 117.55 (t); 127.63–128.45 (several d); 134.15 (d); 137.71 (s); 137.90 (s); 138.46 (s). CI-MS (NH₃): 587 (13), 586 (39, [$M + NH_4$]⁺), 570 (8), 569 (26, [M + 1]⁺), 512 (30), 511 (100), 295 (10), 263 (8), 254 (14), 253 (80), 243 (11), 240 (9), 203 (11), 187 (14), 108 (24), 105 (11), 91 (75). Anal. calc. for C₃₁H₃₇O₈P (568.60): C 65.48, H 6.56; found: C 65.29, H 6.76.

Data of 13: R_{f} (hexane/AcOEt 2:3) 0.26. IR (CHCl₃): 3090w, 3067w, 3005m, 2956m, 2927m, 2873m, 1604w, 1497w, 1455m, 1360m, 1153m, 1067s, 1037s, 948m, 912w. ¹H-NMR (500 MHz, CDCl₃): see *Tables 1* and 2; 3.69 (d, J = 10.8, MeO); 3.80 (d, J = 10.5, MeO); 4.00 (ddt, J = 12.8, 6.6, 1.2, 1 allyl. H); 4.16 (ddt, J = 12.8, 5.2, 1.4, 1 allyl. H); 4.62 (d, J = 12.1), 4.77 (d, J = 12.1, PhCH₂); 4.80 (d, $J \approx 10.6$), 4.89 (d, $J \approx 10.3$, PhCH₂); 4.83 (d, $J \approx 11.2$), 4.97 (d, $J \approx 10.9$, PhCH₂); 5.24 (dq, J = 10.3, 1.1, 1 olef. H); 5.33 (dq, J = 17.2, 1.6, 1 olef. H); 5.93 (dddd, J = 17.1, 10.3, 6.7, 5.2, 1 olef. H); 7.24–7.35 (m, 15 arom. H). ¹³C-NMR (125 MHz, CDCl₃): see *Tables 3*; 52.74 (dq, J(P,C) = 6.8); 53.88 (dq, J(P,C) = 6.5); 68.73 (t); 73.46 (t); 75.26 (t); 75.90 (t); 118.66 (t); 127.63–128.49 (several d); 133.28 (d); 138.00 (s); 138.11 (s); 138.63 (s). Anal. calc. for C₃₁H₃₇O₈P (568.60): C 65.48, H 6.56; found: C 65.22, H 6.68.

Allyl (5S)-2,3,4-Tri-O-benzyl-5-C-(diphenoxyphosphoryl)- α/β -D-xylopyranosides (21/22). A mixture of 11 (2.30 g, 4.43 mmol), distilled (PhO)₃P (1.28 ml, 4.87 mmol), and 3-Å molecular sieves in MeCN (80 ml) was treated with Me₃SiOTf (0.92 ml, 5.09 mmol) at -20° and stirred at 4° for 1 h. Filtration through *Hyflo Super Cel*[®], addition of SiO₂ (40 g), evaporation, and FC (300 g of SiO₂, hexane/AcOEt 5:1 \rightarrow 5:2) gave 21 (1.00 g, 33%) and 22 (0.60 g, 20%).

Data of **21**: Colourless crystals. M.p. 58.0–59.0° (hexane/AcOEt). $R_{\rm f}$ (hexane/AcOEt 2:1) 0.56. $[\alpha]_{D}^{25} = +31.3$ (c = 1.46, CHCl₃). IR (CHCl₃): 3067w, 3007m, 2873w, 1592m, 1491s, 1455m, 1363m, 1310w, 1178m, 1162s, 1075s, 1052s, 1027s, 1009m, 997s, 936s, 904m. ¹H-NMR (300 MHz, C_6H_6): see *Tables 1* and 2; 4.04 (*ddt*, J = 13.4, 6.4, 1.3, 1 allyl. H); 4.40 (*d*, J = 11.8), 4.48 (*d*, J = 11.8, PhCH₂); 4.46 (*d*, J = 11.9), 4.55 (*d*, J = 11.8, PhCH₂); 4.49 (*ddt*, J = 13.4, 6.4, 1.3, 1 allyl. H); 4.40 (*d*, J = 15.8, 4.48 (*d*, J = 11.9), 4.78 (*d*, J = 11.9), 4.55 (*d*, J = 10.4, 1.3, 1 olef. H); 5.24 (*dq*, J = 17.3, 1.7, 1 olef. H); 5.83 (*dddd*, J = 17.3, 10.4, 6.4, 4.8, 1 olef. H); 6.73–7.43 (*m*, 25 arom. H). ¹³C-NMR (125 MHz, C₆D₆): see *Tables 1*, 70.82 (*t*); 73.42 (*t*); 73.68 (*2t*); 117.14 (*t*); 121.40 (*d*); 121.44 (*d*); 121.80 (*d*); 121.84 (*d*); 124.81 (*d*); 125.03 (*d*); 127.66–129.80 (several *d*); 134.84 (*d*); 138.50 (*s*); 138.70 (*s*); 139.37 (*s*); 151.47 (*d*, J(P,C) = 9.2); 151.53 (*d*, J(P,C) = 9.0). FAB-MS (3-NOBA): 716 (100, 715 (30, $[M + Na]^+)$, 694 (35), 693 (89, $[M + 1]^+$), 692 (12), 691 (41, $[M - 1]^+$), 637 (9), 635 (100), 419 (14), 181 (14). Anal. calc. for C₄₁H₄₁O₈P (692.74): C 71.09, H 5.97, P 4.47; found: C 70.90, H 5.91, P 4.33.

Data of **22**: Colourless crystals. M.p. 70.5–71.5° (hexane/AcOEt). $R_{\rm f}$ (hexane/AcOEt 2:1) 0.63. $[\alpha]_{\rm D}^{25} = -43.9$ (*c* = 1.27, CHCl₃). IR (CHCl₃): 3067*w*, 3007*m*, 2873*w*, 1592*m*, 1491*s*, 1455*m*, 1363*m*, 1310*w*, 1178*m*, 1162*s*, 1075*s*, 1052*s*, 1027*s*, 1009*m*, 997*s*, 936*s*, 904*m*. ¹H-NMR (300 MHz, C₆D₆): see *Tables 1* and 2; 3.94 (*ddt*, *J* = 13.1, 5.8, 1.4, 1 allyl. H); 4.31 (*ddt*, *J* = 13.2, 5.0, 1.6, 1 allyl. H); 4.49 (*d*, *J* = 11.5), 4.63 (*d*, *J* ≈ 11.7, PhCH₂); 4.65 (*d*, *J* = 11.8), 4.83 (*d*, *J* = 11.5, PhCH₂); 4.67 (*d*, *J* = 12.5), 4.74 (*d*, *J* = 12.6, PhCH₂); 5.00 (*dq*, *J* = 10.5, 1.4, 1 olef. H); 5.20 (*dq*, *J* = 17.2, 1.7, 1 olef. H); 5.80 (*dddd*, *J* = 17.2, 10.5, 5.8, 5.0, 1 arom. H); 6.74–7.39 (*m*, 25 arom. H). ¹³C-NMR (50 MHz, CDCl₃): see *Table 3*; 69.85 (*t*); 73.86 (*t*); 74.00 (*t*); 74.47 (*t*); 117.90 (*t*); 121.10 (*d*); 121.19 (*d*); 121.28 (*d*); 121.36 (*d*); 125.50 (*s*); 125.59 (*s*); 128.05–130.17 (several *d*); 134.08 (*d*); 137.98 (*s*); 138.66 (*s*); 150.60 (*d*, *J* (10), 92 (19), 91 (100). Anal. calc. for C₄₁H₄₁O₈P (692.74): C 71.09, H 5.97, P 4.47; found: C 71.25, H 6.18, P 4.48.

Benzyl 6-Bromo-6-deoxy-3,4-O-isopropylidene-β-D-galactopyranoside (24). A soln. of 23^{12} (28.8 g, 92.90 mmol) in HMPA (72 ml) was treated with Ph₃P (53.4 g, 203.6 mmol) and NBS (36.3 g, 203.9 mmol), stirred at 80° for 30 min, diluted with H₂O (700 ml), and extracted with Et₂O (6 × 700 ml) and AcOEt (10 × 700 ml). Drying of the combined org. layers and evaporation gave a residue (228 g) which was dissolved in AcOEt and treated with hexane to precipitate Ph₃PO. Evaporation of the mother liquor and MPLC (1 kg of SiO₂, hexane/AcOEt 2:1) gave 24 (27.1 g) which was purified further by crystallization (pentane/Et₂O): 25.2 g (73%) of colourless needles. M.p. 85.2–86.2°. *R*_f (hexane/AcOEt 1:1) 0.68. $[\alpha]_{24}^{12.5} = -5.3$ (*c* = 1.0, CHCl₃). 1R (CHCl₃): 3600m, 2990m, 2940m, 2880m, 2840w, 1495w, 1465w, 1455m, 1385x, 1375x, 1324w, 1295w, 1246x, 1156s, 1146s, 1128s, 1110s, 1070s, 1030s, 986m, 968m, 912w, 875s, 850w. ¹H-NMR (200 MHz, CDCl₃): 1.36, 1.52 (2s, 2 Me); 1.56 (s, exchange with D₂O, HO-C(2)); 3.58–3.66 (*m*, 2 H-C(6), H-C(2)); 3.91–3.95 (*m*, H-C(5)); 4.07 (*dd*, *J* = 7.4, 5.5, H-C(3)); 4.24 (*d*, *J* = 8.3, H-C(1)); 4.26 (*dd*, *J* = 7.4, 5.5, H-C(4)); 4.65 (*d*, *J* = 11.6), 4.95 (*d*, *J* = 11.6, PhCH₂); 7.26–7.40 (*m*, 5 arom. H). ¹³C-NMR (500 MHz, CDCl₃): 126.56 (S). CI-MS (C₄H₁₀): 375 (44, [*M* + 1]⁺), 373 (46), 357 (11), 355 (12), 299 (25), 297 (23), 267 (100), 265 (98), 237 (8), 235 (9), 175 (24), 91 (46). Anal. calc. for C₁₆H₂₁BrO₅ (373.25): C 51.49, H 5.67, Br 21.41; found: C 51.47, H 5.72, Br 21.26.

Benzyl 2-O-*Benzoyl-6-bromo-6-deoxy-3,4*-O-*isopropylidene-β*-D-*galactopyranoside* (**25**). A soln. of crystalline **24** (6.01 g, 16.1 mmol) in CHCl₃ (49 ml) and pyridine (2.9 ml, 36 mmol) was treated with BzCl (5.08 ml, 43.8 mmol) for 2 h at 70°. Addition of a sat. aq. NaHCO₃ soln. (250 ml), extraction with AcOEt (3 × 300 ml), evaporation, and FC (350 g of SiO₂, hexane/AcOEt 1:5) of the residue (12.75 g) gave **25** (7.52 g, 98%). White needles. M.p. 110°. *R*_f (hexane/AcOEt 1:1) 0.61. $[\alpha]_{D}^{12.5} = -5.4$ (*c* = 0.56, CHCl₃). IR (CHCl₃): 2990*m*, 2940*w*, 2880*w*, 1730*s*, 1610*w*, 1495*w*, 1450*m*, 1385*s*, 1375*s*, 1326*w*, 1317*m*, 1270*s*, 1160*m*, 1146*s*, 1131*s*, 1110*s*, 1070*s*, 1028*s*, 1000*m*, 968*m*, 926*w*, 912*w*, 876*w*, 850*w*. ¹H-NMR (400 MHz, CDCl₃): 1.36, 1.64 (2*s*, 2 Me); 3.66–3.69 (*m*, 2 H–C(6)); 3.98 (*td*, *J* = 6.5, 2.0, H–C(5)); 4.31 (*dd*, *J* = 6.7, 5.5, H–C(3)); 4.34 (*dd*, *J* = 2.0, 5.4, H–C(4)); 4.50 (*d*, *J* = 8.1, H–C(1)); 4.69 (*d*, *J* = 12.6), 4.89 (*d*, *J* = 12.6, PhCH₂); 5.31 (*dd*, *J* = 8.2, 6.7, H–C(2)); 7.21–7.25 (*m*, 5 arom. H); 7.43–7.47 (*m*, 2 arom. H); 7.56–7.61 (*m*, 1 arom. H); 8.01–8.03 (*m*, 2 arom. H). ¹³C-NMR (50 MHz, CDCl₃): 26.27 (*q*); 27.62 (*q*); 29.65 (*t*); 69.92 (*t*); 73.28 (*d*); 73.32 (*d*); 133.09 (*d*); 136.77 (*s*); 165.28 (*s*). CI-MS (C₄H₁₀): 371 (100, [*M* – C₇H₇O]⁺), 370 (19), 369 (96), 105 (4), 91 (3). Anal. calc. for C₂₃H₂₅BrO₆ (477.36): C 57.87, H 5.28, Br 16.74; found: C 57.95, H 5.22, Br 16.76.

Benzyl 2-O-Benzoyl-6-deoxy-3,4-O-isopropylidene- α -t-arabino-hex-5-enopyranoside (**26**). a) A soln. of **25** (3.02 g, 6.33 mmol) in HMPA (30 ml) was treated with 7-methyl-1,5,7-triazabicyclo[4.4.0]dec-5-ene (MTBD; 1.1 ml, 7.59 mmol) at 70° for 30 h. The mixture was poured on sat. aq. NaHCO₃ soln. (50 ml). Usual workup (Et₂O) and FC (hexane/AcOEt 4:1) followed by crystallization in pentane/Et₂O gave **26** (2.36 g, 94%).

b) A soln. of **25** (12.00 g, 25.14 mmol) in THF (300 ml) was treated with $Bu_4NF \cdot 3H_2O$ (19.84 g, 62.88 mmol) and pyridine (60 ml) under reflux for 1.5 h. Usual workup and MPLC (hexane/AcOEt $6:1 \rightarrow 3:1$) followed by crystallization (pentane/Et₂O) gave **26** (7.95 g, 80%). M.p. 112.4–112.7°. R_{Γ} (hexane/AcOEt 4:1) 0.28. [α]₂₆^{3.5} = -92.1 (c = 1.0, CHCl₃). IR (CHCl₃): 3070w, 3030m, 3010m, 2990m, 2930m, 1730s, 1664m, 1604w, 1496w, 1452s, 1385s, 1374s, 1318s, 1265s, 1240s, 1180s, 1165s, 1112s, 1100s, 1072s, 1030s, 992s, 875m, 860m, 710s, 770s, 668m. ¹H-NMR (400 MHz, CDCl₃): 1.38, 1.54 (2s, 2 Me); 4.35 (dd, J = 6.5, 4.5, H-C(3)); 4.77 (br. d, J = 6.6, H-C(4)); 4.87 (br. s, H'-C(6)); 4.90 (br. s, H-C(6)); 4.44 (d, J = 12.2), 4.90 (d, J = 12.2, PhCH₂); 4.97 (d, J = 4.3, H-C(1)); 5.41 (t, $J \approx 4.4$, H-C(2)); 7.23–7.33 (m, 5 arom. H); 7.43–7.46 (m, 2 arom. H); 7.58–7.60 (m, 1 arom. H); 8.01–8.03 (m, 2 arom. H). ¹³C-NMR (50 MHz, CDCl₃): 25.67 (q); 26.74 (q); 69.79 (t); 7.0.41 (d); 72.10 (d); 74.40 (d); 97.78 (d); 99.08 (t); 110.90 (s); 127.80 (d); 128.80 (2d); 128.30 (2d); 128.37 (2d); 129.87 (2d;

¹²) M.p. 122.5-123.5° (AcOEt/hexane).

133.34 (*d*); 136.69 (*s*); 152.25 (*s*); 164.95 (*s*). CI-MS (C₄H₉): 397 (13, $[M + 1]^+$), 396 (5), 340 (7), 339 (27), 290 (21), 289 (100), 217 (7), 105 (5), 91 (6), 69 (6). Anal. calc. for C₂₃H₂₄O₆ (396.44): C 69.68, H 6.10; found: C 69.61, H 6.20.

(Benzyl 2-O-Benzoyl-3,4-O-isopropylidene-α-L-arabinopyranosid)urono-5,1-lactone (27). A soln. of crystalline 26 (8.25 g, 20.81 mmol) in CH₂Cl₂ (600 ml) was treated with O₃ at -78° , stirred for 30 min, treated with Me₂S (1.83 ml, 24.95 mmol), allowed to warm to r.t., and poured on 10% aq. NaHSO₃ soln. (600 ml). Usual workup (CH₂Cl₂) gave crude 26 (8.51 g) which was crystallized in ACOEt/pentane: 6.88 g (83%) of colourless needles. M.p. 136.4–137.3°. $[a_1^{20.45} = -107.4 (c = 1.0, CHCl₃). R_f (hexane/ACOEt 1:1) 0.34. IR (CHCl₃): 3090w, 3070w, 3020m, 2990w, 2940w, 1770s, 1740s, 1732s, 1604w, 1496w, 1454m, 1386s, 1376s, 1318m, 1260s, 1245s, 1180s, 1160s, 110s, 1094s, 1072s, 1025s, 1000s, 974m, 930w, 915w, 862w, 705s, 664m. ¹H-NMR (400 MHz, CDCl₃): 1.38, 1.49 (2s, 2 Me); 4.61 ($ *dd*, J = 7.3, 3.7, H–C(3)); 4.71 (*d*, J = 12.1), 4.96 (*d*, J = 12.1, PhCH₂); 4.77 (*d*, J = 7.2, H–C(4)); 5.45 (*dd*, J = 5.6, 3.7, H–C(2)); 5.48 (*d*, J = 5.6, H–C(1)); 7.27–7.31 (*m*, 5 arom. H); 7.46–7.49 (*m*, 2 arom. H); 7.12 (*i*); 71.61 (*d*); 74.92 (*d*); 98.57 (*d*); 112.41 (*s*); 128.31 (2*d*); 128.52 (4*d*); 128.73 (*s*); 129.93 (2*d*); 133.78 (*d*); 135.39 (*s*); 164.62 (*s*); 167.03 (*s*). CI-MS (C₄H₉): 400 (19), 399 (100, [*M*+ 1]⁻¹), 341 (3), 309 (4), 277 (6), 213 (7), 123 (4), 105 (12), 91 (21). Anal. calc. for C₂₂H₂₂O₇ (398.42): C 66.32, H 5.57; found: C 66.09, H 5.59.

Benzyl (5 R/S)-5-C-Acetoxy-2-O-benzoyl-3,4-O-isopropylidene- α -L-arabinopyranosides (28/29), Benzyl (5 S/R)-2-O-Benzoyl-5-C-hydroxy-3,4-O-isopropylidene- α -L-arabinopyranosides (30/31) and (5 R)-1-O-Acetyl-2-O-benzoyl-5-C-(benzyloxy)-3,4-O-isopropylidene- α -L-arabinopyranose (32). a) A soln. of crystalline 27 (1.01 g, 2.54 mmol) in THF (11 ml) was treated with 20% DIBAH in hexane (4.81 ml, ca. 4.73 mmol) at -80° until TLC (toluene/^hPrOH 15:1) showed completion of the reaction (1 h). The soln. was treated with Ac₂O (0.69 ml, 7.35 mmol), stored for 10 days at -20° , treated with a sat. aq. NaHCO₃ soln. (10 ml), stirred at r.t. for 30 min, diluted with AcOEt, washed with a sat. aq. NaHCO₃ soln. (3 ×), dried, and evaporated. FC (21 g of SiO₂, hexane/AcOEt 5:2) of the residue (1.81 g) and crystallization gave 28/29 1:7 (1.00 g, 89%) as colourless regetles. Anal. samples of 28 and 29 were obtained by repeated chromatography.

b) A soln. of crystalline 30/31 1:7 (0.426 g, 1.06 mmol) in CH₂Cl₂ (3.5 ml) and pyridine (2.0 ml) was treated with Ac₂O (1.5 ml) at -60° for 1 h, slowly warmed to -20°, and stored at -20° for 18 h. Usual workup and FC (11 g of SiO₂, AcOEt/hexane 2:5) gave 28/29 1:7 (0.408 g, 87%) and 32 (0.032 g, 7%) as colourless needles.

Data of **28**: $R_{\rm f}$ (toluene/^{[P}POH 15:1) 0.46. $[\alpha]_{2}^{24.5} = -6.4$ (c = 1.0, CHC₁₃). IR (CHCl₃): 3100w, 3070w, 3040w, 2995w, 2960m, 2930m, 2870w, 2860w, 1755s, 1732s, 1605w, 1587w, 1495w, 1455m, 1385s, 1376s, 1320m, 1270s, 1240s, 1200s, 1164s, 1110s, 1096s, 1072s, 1044s, 1030s, 1012s, 970s, 946s, 912s, 866m, 696m, 664m. ¹H-NMR (200 MHz, CDCl₃): 1.36, 1.57 (2s, 2 Me); 2.18 (s, AcO); 4.40–4.45 (m, H–C(3), H–C(4)); 4.57 (d, J = 12.5), 4.80 (d, J = 12.5, PhCH₂); 4.84 (d, J = 7.5, H–C(1)); 5.78 (t, $J \approx 7.6$, H–C(2)); 6.27 (d, J = 4.0, H–C(5)); 7.14–7.26 (m, 5 arom. H); 7.41–7.55 (m, 2 arom. H); 7.58–7.63 (m, 1 arom. H); 7.99–8.07 (m, 2 arom. H). ¹³C-NMR (50 MHz, CDCl₃): 21.27 (q); 25.28 (q); 26.71 (q); 69.48 (t); 72.60 (d); 73.37 (d); 75.19 (d); 88.86 (d); 96.54 (d); 110.82 (s); 127.69 (2d); 127.77 (d); 127.90 (2d); 128.26 (2d); 129.41 (s); 128.53 (2d); 133.20 (d); 136.56 (s); 165.01 (s); 169.09 (s). Anal. calc. for C₂₄H₂₆O₈ (442.47): C 65.15, H 5.92; found: C 65.40, H 6.16.

Data of **29**: M.p. 86.3–87.3°. R_f (toluene/^hPrOH 15:1) 0.58. $[\alpha]_{24.5}^{24.5} = -59.1$ (c = 1.0, CHCl₃). IR (CHCl₃): 3090w, 3070w, 3040m, 2995m, 2940m, 1760s, 1730s, 1605m, 1588w, 1496w, 1455m, 1386s, 1375s, 1318m, 1304m, 1266s, 1240s, 1200s, 1170m, 1145s, 1110s, 1096s, 1086s, 1072s, 1050s, 1028s, 1002s, 950s, 930m, 912m, 858m, 698m, 664m. ¹H-NMR (400 MHz, CDCl₃): 1.38, 1.59 (2s, 2 Me); 2.16 (s, AcO); 4.25 (dd, J = 5.6, 5.2, H-C(4)); 4.43 (t, J = 5.4, H-C(3)); 4.62 (d, J = 12.2), 4.94 (d, J = 12.2 PhCH₂); 4.94 (d, J = 4.7, H-C(1)); 5.45 (t, $J \approx 4.9$, H-C(2)); 6.31 (d, J = 4.9, H-C(5)); 7.27–7.33 (m, 5 arom. H); 7.43–7.47 (m, 2 arom. H); 7.58–7.61 (m, 1 arom. H); 8.03–8.05 (m, 2 arom. H). ¹³C-NMR (50 MHz, CDCl₃): 20.97 (q); 26.06 (q); 27.60 (q); 69.62 (t); 70.82 (d); 73.79 (d); 75.40 (d); 89.46 (d); 96.01 (d); 110.82 (s); 127.86 (d); 128.61 (2d); 128.36 (4d); 129.41 (s); 129.88 (2d); 133.36 (d); 136.56 (s); 165.01 (s); 169.09 (s). CI-MS (C₄H₉): 443 (4, [M + 1]⁺), 384 (23), 383 (100), 335 (21), 293 (6), 57 (46), 43 (7). Anal. calc. for C₂₄H₂₆O₈ (442.47): C 65.15, H 5.92; found: C 65.29, H 5.74.

Data of **30**/31: M.p. 116.3–118.9°. $R_{\rm f}$ (toluene/ⁱPrOH 15:1) 0.20. $[\alpha]_{\rm D}^{24.5} = -53.5$ (c = 1.0, CHCl₃). IR (CHCl₃): 3600w, 3065w, 3030m, 3010m, 2990m, 2900m, 1730s, 1604w, 1586w, 1495w, 1452m, 1385m, 1375m, 1345w, 1315m, 1304m, 1268s, 1245s, 1230m, 1200m, 1178m, 1155m, 1110s, 1095s, 1070s, 1042s, 1026s, 1006s, 1000s, 986s, 914w, 858m, 710s, 700m, 664m. ¹H-NMR (400 MHz, CDCl₃: **30**/31 1:7): signals of **31**: 1.37, 1.59 (2s, 2 Me); 3.01 (d, J = 4.8, exchange with D₂O, HO-C(5)); 4.21 (dd, J = 6.3, 4.6, H-C(4)); 4.41 (t, J = 6.7, H-C(3)); 4.67 (d, J = 12.5), 4.80 (d, J = 12.5, PhCH₂); 5.01 (d, J = 6.0, H-C(1)); 5.39 (t, J = 4.5, addition of D₂O $\rightarrow d$, $J \approx 4.5$, H-C(5)); 5.44 (dd, J = 6.8, 6.2, H-C(2)); 7.22-7.26 (m, 5 arom. H); 7.43-7.47 (m, 2 arom. H); 7.57-7.60 (m, 1 arom. H); 8.02-8.05 (m, 2 arom. H). ¹³C-NMR (50 MHz, CDCl₃; **30**/31 1:7): signals of **30**: 25.01 (q); 27.01 (q); 69.76 (t); 72.77 (d); 75.88 (d); 76.75 (d); 90.71 (d); 96.37 (d); 128.53 (4d); 133.80 (d); signals of **31**: 25.86 (q); 27.50

(q); 70.00 (t); 72.36 (d); 75.51 (d); 76.62 (d); 91.75 (d); 96.07 (d); 110.83 (s); 127.67 (2d); 127.81 (d); 128.31 (4d); 129.58 (s); 129.88 (2d); 133.21 (d); 137.22 (s); 165.21 (s). CI-MS (NH₃): 401 (4, $[M + 1]^+$), 399 (5), 384 (6), 383 (24), 294 (15), 293 (100), 235 (5), 147 (4), 91 (8), 57 (14). Anal. calc. for C₂₂H₂₄O₇ (400.43): C 65.99, H 6.04; found: C 66.07, H 6.21.

Data of **32**: M.p. 137.2–138.0°. $[\alpha]_D^{24.5} = -19.8 \ (c = 1.0, CHCl_3)$. IR (CHCl_3): 3090w, 3070w, 3040w, 2995m, 2940m, 1764s, 1730s, 1605m, 1588w, 1495w, 1455m, 1385s, 1375s, 1318m, 1304m, 1270s, 1245s, 1200s, 1180m, 1165m, 1110s, 1095s, 1080s, 1072s, 1046s, 1030s, 1012s, 1004s, 972s, 942m, 905m, 858m, 696m, 664m. ¹H-NMR (400 MHz, CDCl_3): 1.36, 1.58 (2s, 2 Me); 2.07 (s, AcO); 4.28 (dd, J = 5.7, 2.0, H-C(4)); 4.48 (dd, J = 7.2, 5.8, H-C(3)); 4.64 (d, J = 11.4), 5.00 (d, J = 11.4, PhCH₂); 5.22 (d, J = 1.9, H-C(5)); 5.46 (t, $J \approx 7.7, H-C(2)$); 6.18 (d, J = 7.9, H-C(1)); 7.32–7.47 (m, 7 arom. H); 7.56–7.59 (m, 1 arom. H); 8.03–8.06 (m, 2 arom. H). ¹³C-NMR (50 MHz, CDCl_3): 20.90 (q); 26.14 (q); 27.51 (q); 70.06 (t); 71.50 (d); 75.50 (d); 75.75 (d); 87.74 (d); 96.43 (d); 110.67 (s); 128.20 (d); 128.39 (2d); 128.52 (4d); 129.35 (s); 129.86 (2d); 133.32 (d); 136.40 (s); 165.18 (s); 169.61 (s). CI-MS (NH₃): 384 (24), 383 (100, [M - AcO]⁺), 371 (5), 369 (5), 335 (5), 313 (6), 263 (13), 180 (7), 57 (54), 43 (15). Anal. calc. for C₂₄H₂₆O₈ (442.47): C 65.15, H 5.92; found: C 64.87, H 5.72.

Benzyl (5R)-2-O-*Benzoyl-3,4*-O-*isopropylidene-5*-C-(*trichloroacetimidoyloxy*)- α -L-*arabinopyranoside* (33). A soln. of 30/31 1:7 (0.214 g, 0.534 mmol) and Cl₃CCN (0.67 ml, 6.68 mmol) in Cl(CH₂)₂Cl (3.8 ml) was treated with 7-methyl-1,5,7-triazabicyclo[4.4.0]dec.5.ene (MTBD; 77 µl, 0.536 mmol) at -30° , stirred for 1.5 h, filtered through SiO₂, and evaporated to give crude 33 (0.241 g, *ca.* 83 %) which was immediately used for the next step. An anal. sample was purified by FC (hexane/Et₂O 3:1). Oil. *R*_f (hexane/Et₂O 1:2) 0.67. IR (CHCl₃): 3520w, 3405w, 3350w, 3190w, 3165w, 3130m, 2990m, 2940w, 1730s, 1674s, 1603w, 1586w, 1496w, 1452m, 1413w, 1386m, 1375s, 1330m, 1314s, 1265s, 1244s, 1172s, 1148s, 1108s, 1096s, 1053s, 1028s, 1014s, 1002m, 977s, 963s, 928s, 920s, 856m, 840m, 827m, 695m, 645m. ¹H-NMR (400 MHz, CDCl₃): 1.40, 1.65 (2s, 2 Me); 4.37 (*dd*, *J* = 5.6, 2.6, H–C(4)); 4.48 (*dd*, *J* = 6.4, 5.8, H–C(3)); 4.61 (*d*, *J* = 12.5), 4.92 (*d*, *J* = 12.5, PhCH₂); 5.05 (*d*, *J* = 6.8, H–C(1)); 5.47 (*t*, *J* = 6.7, H–C(2)); 6.60 (*d*, *J* = 2.6, H–C(5)); 7.18–7.23 (*m*, 5 arom. H); 7.44–7.48 (*m*, 2 arom. H); 7.58–7.62 (*m*, 1 arom. H); 8.04–8.07 (*m*, 2 arom. H); 8.78 (*s*, NH). ¹³C-NMR (50 MHz, CDCl₃): 26.28 (*q*); 27.61 (*q*); 70.14 (*t*); 71.59 (*d*); 71.21 (*d*); 75.66 (*d*); 94.42 (*d*); 95.65 (*d*); 110.91 (*s*); 127.77 (*d*); 127.84 (2*d*); 128.31 (4*d*); 129.56 (*s*); 129.95 (*zd*); 133.25 (*d*); 136.66 (*s*); 160.44 (*s*); 165.21 (*s*). CI-MS (NH₃): 546 (1, [*M* + 1]⁺), 438 (11), 436 (11), 385 (7), 384 (61), 383 (100), 382 (7), 343 (11), 325 (14), 292 (10), 275 (8).57 (8).

Benzyl (5 R)-2-O-Benzoyl-3,4-O-isopropylidene-5-C-(diphenoxyphosphoryl)- α/β -L-arabinopyranosides (34/ 35) and Benzyl (5 R)-2-O-Benzoyl-3,4-O-isopropylidene-5-C-phenoxy- α/β -L-arabinopyranosides (36/37). a) From 28/29: A soln. of 28/29 1:7 (0.83 g, 1.88 mmol) and (PhO)₃P (1.48 ml, 5.63 mmol) in 1,2-dimethoxyethane (12.4 ml) and Et₂O (20 ml) was treated with Me₃SiOTf (0.68 ml, 3.76 mmol) at -110° for 3 h and at 4° for 20 days. Addition of a sat. aq. NaHCO₃ soln. (5 ml) and Et₂O (2 ml), stirring for 15 min, dilution with Et₂O (80 ml), washing of the org. phase with sat. aq. NaHCO₃ soln., evaporation, and FC (hexane/Et₂O 2:1) gave 34 (510 mg, 44%), 35 (85 mg, 7%), 36 (251 mg, 28%), and 37 (127 mg, 14%).

b) From 33: A soln. of 33 (241 mg, *ca*. 0.44 mmol) and P(OPh)₃ (0.42 ml, 1.60 mmol) in 1,2-dimethoxyethane (3.0 ml) was treated with Me₃SiOTf (0.18 ml, 1.00 mmol) at -17° for 3 h and at 4° for 5 days. Addition of sat. aq. NaHCO₃ soln. (5 ml) and Et₂O (2 ml), stirring for 10 min, dilution with Et₂O (30 ml), washing of the org. phase with sat. aq. NaHCO₃ soln. (2 × 30 ml), evaporation, and FC (hexane/Et₂O 3:2 \rightarrow 1:2) gave 34 (96 mg, 35%) and 35 (50 mg, 18%).

Data of **34**: Colourless needles. M.p. 130.0–132.2° (pentane/Et₂O). R_{f} (hexane/Et₂O 1:2) 0.31. $[\alpha]_{D}^{24,5} = +68.0$ (c = 1.0, CHCl₃). IR (CHCl₃): 3070w, 3040w, 3004m, 2940w, 1724s, 1594s, 1490s, 1454m, 1386m, 1378m, 1326w, 1316m, 1292s, 1285s, 1265s, 1245s, 1240s, 1190s, 1164s, 1140s, 1120s, 1095s, 1084s, 1072s, 1040m, 1026s, 1010s, 970s, 955s, 940s, 904m, 875m, 840w, 710s, 690s, 666m, 615w. ¹H-NMR (400 MHz, CDCl₃): see *Tables 1* and 2; 1.32, 1.47 (2s, 2 Me); 4.43 (d, J = 12.2), 4.62 (d, J = 12.2, PhCH₂); 7.15–7.37 (m, 15 arom. H); 7.44–7.44 (m, 2 arom. H); 7.58–7.61 (m, 1 arom. H); 8.05–8.07 (m, 2 arom. H). ¹³C-NMR (100 MHz, CDCl₃): see *Tables 3*; 26.24 (q); 27.76 (q); 70.01 (t); 110.63 (s); 120.59 (d); 120.64 (d); 120.80 (d); 120.84 (d); 125.05 (d); 125.41 (d); 127.56 (2d); 128.01 (d); 128.35 (2d); 128.42 (2d); 129.38 (2d); 129.49 (s); 129.85 (2d); 129.90 (2d); 133.29 (d); 136.36 (s); 150.25 (d, J(P,C) = 8.8); 150.68 (d, J(P,C) = 8.8); 155.83 (s). CI-MS (NH₃): 618 (37), 617 (97, [M + 1]), 510 (8), 509 (28), 455 (7), 57 (100), 43 (14). Anal. calc. for C₃₄H₃₃O₉P (616.61): C 66.23, H 5.39, P 5.02; found: C 67.68, H 5.74, P 4.84.

Data of **35**: Colourless needles. M.p. 125.6–127.1° (pentane/Et₂O). R_f (hexane/Et₂O 1:2) 0.17. $[\alpha]_{L^5}^{25} = -31.0$ (c = 1.0, CHCl₃). IR (CHCl₃): 3070w, 3030w, 3010m, 2940w, 1730s, 1592m, 1490s, 1452m, 1386m, 1375m, 1316m, 1300m, 1270s, 1245s, 1190s, 1160s, 1138s, 1108s, 1096m, 1070s, 1050m, 1028s, 1010m, 960s, 940s, 904w, 875m, 840w, 710s, 690m, 670s, 646w, 616w. ¹H-NMR (400 MHz, CDCl₃): see *Tables I* and 2; 1.31, 1.54 (2s, 2 Me); 4.58 (d, J = 12.7), 4.85 (d, J = 12.7, PhCH₂); 7.17–7.39 (m, 15 arom. H); 7.44–7.47 (m, 2 arom. H); 7.57–7.60 (m, 1 arom. H); 7.99–8.01 (m, 2 arom. H). ¹³C-NMR (100 MHz, CDCl₃): see *Tables 3*; 26.11 (q); 27.36 (q); 111.45 (s); 120.67

(d); 120.73 (d); 120.84 (d); 120.89 (d); 125.10 (d); 125.52 (d); 127.83 (d); 127.86 (d); 128.33 (3d); 129.37 (3d); 129.67 (s); 129.88 (4d); 133.20 (2d); 136.54 (s); 150.21 (d, J(P,C) = 7.1); 150.70 (d, J(P,C) = 7.4); 165.17 (s). CI-MS (NH₃): 618 (4), 617 (12, $[M + 1]^+$), 565 (5), 527 (4), 511 (6), 510 (27), 509 (100), 494 (3), 493 (13), 289 (3), 93 (10), 57 (74), 43 (10). Anal. calc. for $C_{34}H_{33}O_{9}P$ (616.61): C 66.23, H 5.39, P 5.02; found: C 66.49, H 5.65, P 4.81.

Data of **36**: Oil. R_f (hexane/Et₂O 1:2) 0.66. IR (CHCl₃): 3040w, 3010w, 2990w, 2940w, 1730s, 1598s, 1498s, 1470m, 1452m, 1386m, 1375m, 1344m, 1315m, 1270s, 1180m, 1166m, 1152m, 1112s, 1096s, 1072s, 1058s, 1028s, 1000m, 985s, 886w, 865w, 830w, 812w, 710s, 692m, 665m. ¹H-NMR (400 MHz, CDCl₃): 1.41, 1.66 (2s, 2 Me); 4.37 (d, J = 12.6), 4.69 (d, J = 12.6, PhCH₂); 4.51 (dd, J = 7.4, 6.0, H–C(3)); 4.88 (d, J = 7.6, H–C(1)); 5.47 (t, J = 7.6, H–C(2)); 5.96 (d, J = 2.4, H–C(5)); 6.88–7.47 (m, 12 arom. H); 7.57–7.60 (m, 1 arom. H); 8.00–8.04 (m, 2 arom. H). ¹³C-NMR (100 MHz, CDCl₃): 26.13 (q); 27.56 (q); 69.88 (t); 72.69 (d); 75.75 (d); 75.90 (d); 94.10 (d); 94.80 (d); 110.90 (s); 116.13 (2d); 122.60 (d); 127.66–129.90 (several d); 133.1 (d); 136.50 (s); 155.67 (s); 165.24 (s). CI-MS (NH₃): 478 (5, $[M + 1]^+$), 384 (23), 383 (100), 370 (20), 369 (86), 327 (17), 57 (15).

Data of **37**: Oil. R_f (hexane/Et₂O 1:2) 0.66. IR (CHCl₃): 3070w, 3050w, 3010m, 2995w, 2940w, 1760w, 1724s, 1600w, 1590w, 1495m, 1454w, 1386w, 1375w, 1330w, 1318w, 1290m, 1266s, 1258m, 1242m, 1235s, 1226w, 1215w, 1205w, 1198m, 1180m, 1172m, 1162w, 1135w, 1116s, 1096m, 1072s, 1040s, 1030s, 1010m, 1000m, 985m, 958w, 928w, 905w, 892w, 875w, 865w, 855w, 835w, 922w, 815w, 795m, 735m, 712s, 695m, 680w, 665w. ¹H-NMR (400 MHz, CDCl₃): 1.43, 1.57 (2s, 2 Me); 4.37 (d, J = 12.3), 4.69 (d, J = 12.3, PhCH₂); 4.72 (dd, J = 6.8, 3.4, H–C(4)); 4.87 (t, J = 6.9, H–C(3)); 5.21 (d, J = 2.9, H–C(1)); 5.30 (dd, J = 7.2, 2.9, H–C(2)); 5.72 (d, J = 3.2, H–C(5)); 7.04–7.41 (m, 10 arom. H); 7.45–7.48 (m, 2 arom. H); 7.58–7.61 (m, 1 arom. H); 8.10–8.12 (m, 2 arom. H). ¹³C-NMR (100 MHz, CDCl₃): 25.47 (q); 27.44 (q); 69.80 (t); 72.03 (d); 72.66 (d); 76.21 (d); 95.31 (d); 96.78 (d); 109.62 (s); 115.87 (2d); 122.07 (d); 125.67 (s); 127.51 (2d); 127.56 (d); 128.11 (2d); 128.25 (2d); 129.28 (s); 129.47 (2d); 129.83 (2d); 133.20 (d); 36.94 (s); 156.70 (s); C1-MS (NH₃): 478 (5, $[M + 1]^+$), 419 (6), 392 (5), 385 (4), 384 (25), 383 (100), 370 (4), 369 (20), 332 (6), 327 (11), 279 (7), 57 (67), 43 (9).

(5R)- and (5S)-3-O-Acetyl-5-C-(diphenoxyphosphoryl)-1,2-O-isopropylidene- α -D-xylofuranose (40 and 41, resp.). A soln. of **38** [44] (2.00 g, 7.63 mmol) in H₂O (30 ml) was treated with NaIO₄ (1.80 g, 8.42 mmol), stirred for 15 min, treated again with NaIO₄ (0.70 g, 3.27 mmol), stirred for 1 h, and extracted with CHCl₃ (10 × 15 ml) [43]. Evaporation of the combined org. phases gave crude **39** (1.75 g, purity *ca*. 65% (¹H-NMR)). The residue was dissolved in CH₂Cl₂ (12 ml), treated with freshly distilled HP(O)(OPh)₂ (1.75 ml, 9.09 mmol) and ¹Pr₂EtN (0.1 ml, 0.58 ml), stirred for 30 min, and evaporated. FC (150 g of SiO₂, hexane/AcOEt 2:1) gave **40/41** 5:1 (¹H-NMR; 1.75 g, 49% from **38**).

Data of **40**: Colourless crystals. M.p. 136.5–137.5° (hexane/CH₂Cl₂). R_{f} (hexane/AcOEt 1:1) 0.17. $[\alpha]_{D}^{25} = -35.3 (c = 1.18, CHCl_3)$. IR (CHCl₃): 3558w, 3298w, 3008m, 2940w, 1747s, 1592m, 1490s, 1456w, 1385m, 1376s, 1163s, 1090s, 1072s, 1026s, 1009m, 950s, 904m, 854m. ¹H-NMR (300 MHz, CDCl₃): see *Tables 1* and 2; 1.33, 1.50 (2s, 2 Me); 2.05 (s, AcO); 3.99 (br. s, exchange with CD₃OD, OH); 7.14–7.34 (m, 10 arom. H). ¹³C-NMR (75 MHz, CDCl₃): see *Table 3*; 20.70 (q); 26.39 (q); 26.75 (q); 112.57 (s); 120.74 (d); 120.80 (d); 120.87 (d); 120.95 (d); 125.34 (2d); 129.66 (2d); 129.72 (2d); 150.16 (d, J(P,C) = 10.0); 150.28 (d, J(P,C) = 9.8); 169.95 (s). FAB-MS (3-NOBA): 466 (26), 465 (100, $[M + 1]^+$), 347 (41), 329 (31), 235 (21). Anal. calc. for C₂₂H₂₅O₉P (464.41): C 56.90, H 5.43, P 6.67; found: C 56.83, H 5.55, P 6.93.

Data of **41**: Solid. *R*_f (hexane/AcOEt 1:1) 0.17. ¹H-NMR (300 MHz, CDCl₃): see *Tables 1* and 2; 1.33, 1.49 (2s, 2 Me); 2.02 (s, AcO); 2.33 (br. s, OH); 7.15–7.22 (m, 6 arom. H); 7.29–7.35 (m, 4 arom. H).

(5 R)-3,5-Di-O-acetyl-5-C-(diphenoxyphosphoryl)-1,2-O-isopropylidene-α-D-xylofuranose (42). A soln. of 40/41 5:1 (300 mg, 0.65 mmol) in CH₂Cl₂ (6 ml) was treated with Ac₂O (200 µl) and pyridine (30 µl) and stirred at ca. 23° for 6 h. Evaporation, FC (30 g of SiO₂, hexane/AcOEt 3:1) of the resulting oil (282 mg, 86%), and crystallization gave 42 (130 mg, 40%). Colourless crystals. M.p. 111.0–112.5° (hexane/AcOEt). *R*_f (hexane/AcOEt 1:1) 0.39. [α]₂^{D5} = -18.3 (c = 0.92, CHCl₃). 1R (CHCl₃): 3008m, 2940w, 1752s, 1592m, 1491s, 1456w, 1430w, 1375s, 1276m, 1163s, 1095m, 1070s, 1054m, 1026s, 1009m, 952s, 904m, 888w, 854w. ¹H-NMR (500 MHz, CDCl₃): see *Tables 1* and 2; 1.32, 1.51 (2s, 2 Me); 1.98, 2.06 (2s, 2 AcO); 7.15–7.33 (m, 10 arom. H). ¹³C-NMR (125 MHz, CDCl₃): see *Tables 3*; 20.37 (q); 20.74 (q); 26.39 (q); 26.83 (q); 112.83 (s); 120.35 (d); 120.38 (d); 120.64 (d); 120.64 (d); 125.29 (d); 125.36 (d); 129.71 (2d); 129.76 (2d); 150.13 (d, J(PC) = 9.4); 150.49 (d, J(PC) = 9.1); 168.69 (d, J(PC) = 3.1); 169.62 (s). FAB-MS (3-NOBA): 508 (39), 507 (100, [M + 1]⁺), 449 (27), 389 (51), 347 (42), 329 (71). Anal. calc. for C₂₄H₂₇O₁₀P (506.44): C 56.92, H 5.37; found: C 56.76, H 5.14.

(5 R)-1,2,3,4-Tetra-O-acetyl-5-C-(diphenoxyphosphoryl)- α/β -D-xylopyranoses (43/44). a) From 40: A soln. of crystalline 40 (100 mg, 0.215 mmol) in AcOEt/HCO₂H/H₂O 4:4:1 (2.25 ml) was stirred at 50° for 12 h and evaporated. The residue was suspended in a mixture of AcOEt (5 ml) and Ac₂O (1.2 ml), treated dropwise with pyridine (1.2 ml), and stirred for 2 h. Evaporation and FC (20 g of SiO₂, hexane/AcOEt 2:1) gave 43/44 3:2 (¹H-NMR; 80 mg, 67%). Pure samples of 43 and 44 were obtained by HPLC (hexane/AcOEt 1:1).

b) From crude 40/41: A soln. of crude 40/41 3:1 (1.92 g, *ca*. 4.13 mmol) in CF_3CO_2H (27 ml) was cooled to 0°, treated dropwise with H_2O (3 ml), stirred for 2 h, and evaporated (14 h, 0.2 mbar, no heating). The residue (1.76 g) was suspended in pyridine/Ac₂O 2:1 (30 ml) and stirred for 2 h. Evaporation and FC (100 g of SiO₂, hexane/AcOEt 1:1) gave 43/44 3:2 (1.10 g, 48 %).

c) Large-scale, one-pot procedure starting from **38**: A soln. of **38** (60.0 g, 229 mmol) in H₂O (900 ml) was treated with NaIO₄ (55.0 g, 257 mmol), stirred for 15 min, and treated again with NaIO₄ (17.0 g, 79 mmol). After 1 h, the soln. was extracted with CHCl₃ (10 × 300 ml) and the combined org. phase evaporated. The residue was dissolved in CH₂Cl₂ (300 ml), treated with freshly distilled HP(O)(OPh)₂ (53 ml, 275 mmol) and ⁱPr₂EtN (2 ml, 12 mmol), stirred for 30 min, and evaporated. The residue (110 g) was dissolved in AcOEt/HCO₂/H₂O 4:4:1 (536 ml), heated to reflux for 90 min, and evaporated. The residue was suspended in toluene (800 ml) and 1,4-dioxane (300 ml). H₂O and HCO₂H were removed in a *Dean-Stark* apparatus at *ca*. 80 mbar. After evaporation, the residue was suspended in Ac₂O (120 ml) and treated with 70% HClO₄ soln. (4 × 2 ml) under vigorous shaking until a clear reddish soln. was formed. The soln. was poured on ice (*ca*. 600 ml), treated with pyridine (10 ml) and CHCl₃ (250 ml), washing of the combined org. phases with sat. aq. NaHCO₃ soln. (\rightarrow pH 11), drying (MgSO₄), evaporation, and FC (800 g of SiO₂, hexane/AcOEt 1:1) gave **43/44** 3:2 (¹H-NMR; 19.8 g, 16%).

Data of **43**: Colourless oil. R_{Γ} (hexane/ACOEt 1:1) 0.21. $[\alpha]_{D}^{25} = +98.2$ (c = 0.62, CHCl₃). IR (CHCl₃): 3008w, 2959w, 1758s, 1591m, 1490s, 1371m, 1161s, 1084m, 1047s, 1026m, 1010m, 986w, 957s, 986w, 957s, 906w, 838w. ¹H-NMR (300 MHz, CDCl₃): see *Tables 1* and 2; 2.03, 2.04, 2.05, 2.12 (4s, 4 AcO); 7.17–7.37 (m, 10 arom. H). ¹³C-NMR (75 MHz, CDCl₃): see *Table 3*; 20.44 (q); 20.66 (2q); 20.75 (q); 120.66 (d); 120.78 (d); 125.73 (2d); 129.85 (2d); 129.89 (2d); 149.59 (d, J(P,C) = 9.6); 149.66 (d, J(P,C) = 8.0); 168.41 (s); 169.28 (s); 169.56 (s); 170.09 (s). FAB-MS (3-NOBA): 552 (10), 551 (33, $[M + 1]^+$), 457 (21), 330 (31), 329 (100), 301 (12). Anal. calc. for $C_{23}H_{27}O_{12}P$ (550.45): C 54.55, H 4.94; found: C 54.55, H 4.81.

Data of **44**: Colourless crystals. M.p. 107.0–108.0° (hexane/Et₂O). $R_{\rm f}$ (hexane/AcOEt 1:1) 0.24. $[\alpha]_{D}^{25} = +32.4$ (c = 0.50, CHCl₃). IR (CHCl₃): 3008w, 1762s, 1591m, 1490s, 1369m, 1273m, 1161m, 1073s, 1040s, 958s, 906m. ¹H-NMR (300 MHz, CDCl₃): see *Tables 1* and 2; 2.01, 2.04, 2.06, 2.14 (4s, 4 AcO); 7.14–7.22 (m, 6 arom. H); 7.30–7.38 (m, 4 arom. H). ¹³C-NMR (75 MHz, CDCl₃): see *Table 3*; 20.57 (2q); 20.64 (q); 20.78 (q); 120.73 (d); 120.79 (d); 120.83 (d); 120.88 (d); 125.66 (d); 125.82 (d); 129.77 (2d); 129.98 (2d); 149.60 (d, J(P,C) \approx 8.6); 149.73 (d, J(P,C) \approx 11.1); 168.87 (s); 169.14 (s); 169.28 (s); 169.99 (s). FAB-MS (3-NOBA): 551 (5, $[M + 1]^+$), 492 (11), 491 (40), 457 (6), 389 (12), 330 (26), 329 (100), 308 (8), 307 (30), 289 (17), 253 (14). Anal. calc. for C₂₅H₂₇O₁₂P (550.45): C 54.55, H 4.94; found: C 54.35, H 4.83.

(5 R)-1,2,3,4-Tetra-O-acetyl-5-C-[bis(benzyloxy)phosphoryl]- α/β -D-xylopyranoses (45/46) and (5 R)-1,2,3,4-Tetra-O-acetyl-5-C-[(benzyloxy)phenoxyphosphoryl]- β -D-xylopyranose (47). a) From 43/44 by transesterification: A soln. of 43/44 3:2 (2.02 g, 3.66 mmol) in THF (20 ml) was treated with BnOH (7.5 ml), KF (2.1 g, 36.1 mmol), and [18]crown-6 (0.31 g, 1.14 mmol) at ca. 23° and stirred for 5 h. Filtration through SiO₂ (30 g), elution with hexane/AcOEt 1:3, evaporation, and FC (200 g of SiO₂, hexane/AcOEt 3:1 \rightarrow 1:1 \rightarrow 1:2) gave 45/46 3:2 (1.24 g, 58%), 47 (0.05 g, 2%), and 48/49 (0.18 g, 9%). The mixture 45/46 was separated by HPLC (hexane/AcOEt 1:1).

b) From 43/44 by transesterification and acetylation: A soln. of 43/44 3:2 (19.8 g, 35.97 mmol) in THF (300 ml) was treated with BnOH (74 ml), KF (20.9 g, 360 mmol), and [18]crown-6 (2.85 g, 10.78 mmol) at *ca*. 23°, stirred for 5 h, filtered through SiO₂ (elution with hexane/AcOEt 1:3), and evaporated. The residue was dissolved in pyridine (300 ml) and Ac₂O (150 ml) and stirred for 12 h. Usual workup (CHCl₃, washing with H₂O, H₂SO₄, and NaHCO₃ soln.) and FC (800 g of SiO₂, hexane/AcOEt 1:1) gave 45/46 3:2 (9.2 g, 44%).

Data of **45/46**: FAB-MS (3-NOBA): 580 (5), 579 (15, $[M + 1]^+$), 520 (4), 519 (15), 417 (18), 357 (30), 309 (19), 267 (32), 207 (10), 181 (17), 92 (26), 91 (100).

Data of 45: Colourless oil. $R_{\rm f}$ (hexane/AcOEt 1:1) 0.16. ¹H-NMR (300 MHz, CDCl₃): see Tables 1 and 2; 1.78, 2.00, 2.01, 2.13 (4s, 4 AcO); 5.04 (dd, J = 11.6, 7.4), 5.09 (dd, $J = 11.6, 8.6, PhCH_2$); 5.04 (d, $J = 9.1, PhCH_2$); 7.27–7.40 (m, 10 arom. H). ¹³C-NMR (75 MHz, CDCl₃): see Table 3; 20.36 (q); 20.41 (q); 20.63 (q); 20.81 (q); 68.72 (dt, J(P,C) = 7.1); 69.02 (dt, J(P,C) = 6.8); 128.10–129.80 (several d); 135.60 (d, $J(P,C) \approx 5.0$); 135.67 (d, $J(P,C) \approx 4.8$); 168.42 (s); 169.20 (s); 169.56 (s); 170.11 (s).

Data of **46**: Colourless crystals. M.p. 135.5–137.0° (hexane/CH₂Cl₂). R_f (hexane/AcOEt 1:1) 0.16. $[\alpha]_D^{25} = +11.9 (c = 1.23, CHCl_3)$. IR (CHCl₃): 3008*m*, 2963*w*, 1762*s*, 1498*w*, 1456*w*, 1430*w*, 1369*m*, 1073*s*, 1040*s*, 998*s*, 920*w*, 891*w*. ¹H-NMR (300 MHz, CDCl₃): see *Tables 1* and 2; 1.81, 2.01, 2.03, 2.10 (4*s*, 4 AcO); 5.03 (*d*, $J = 8.6, PhCH_2$); 5.07 (*d*, $J = 8.0, PhCH_2$); 7.30–7.40 (*m*, 10 arom. H). ¹³C-NMR (75 MHz, CDCl₃): see *Table 3*; 20.40 (*q*); 20.53 (2*q*); 20.74 (*q*); 68.58 (*dt*, J(P,C) = 6.8); 69.08 (*dt*, J(P,C) = 6.6); 128.11–128.63 (several *d*); 135.56 (*d*, J(P,C) = 5.8); 135.69 (*d*, J(P,C) = 6.1); 168.71 (*s*); 169.13 (*s*); 169.97 (*s*). Anal. calc. for C₂₇H₃₁O₁₂P (578.51): C 56.06, H 5.40, P 5.35; found: C 55.94, H 5.27, P 5.57.

Data of **47**: Colourless crystals. M.p. 131.0–132.0° (hexane/Et₂O). R_f (hexane/AcOEt 1:1) 0.21. IR (CHCl₃): 3008w, 1761s, 1592w, 1490m, 1456w, 1430w, 1370m, 1163m, 1073s, 1040s, 1000m, 944m, 904w, 863w. ¹H-NMR (300 MHz, CDCl₃): see *Tables 1* and 2; 1.95, 2.02, 2.03, 2.11 (4s, 4 AcO); 5.20 (d, J = 8.1, PhC H_2); 7.13–7.37 (m, 10 arom. H). ¹³C-NMR (100 MHz, CDCl₃): see *Table 3*; 20.53 (2q); 20.58 (q); 20.75 (q); 69.84 (dt, J(P,C) = 6.6); 120.88 (d); 120.92 (d); 125.56 (d); 128.34 (2d); 128.59 (2d); 128.70 (d); 129.85 (2d); 135.41 (d, J(P,C) = 6.2); 149.63 (d, J(P,C) = 8.2); 168.80 (s); 169.14 (s); 169.40 (s); 169.94 (s). FAB-MS (3-NOBA): 655 (4, $[M + 91]^+$), 506 (9), 505 (35), 403 (31), 344 (24), 343 (100), 295 (28), 267 (10), 254 (10), 253 (82), 225 (11). Anal. calc. for C₂₆H₂₉O₁₂P (564.48): C 55.32, H 5.18; found: C 55.60, H 5.21.

(5 R)-2,3,4-Tri-O-acetyl-5-C-[bis(benzyloxy)phosphoryl]- α/β -D-xylopyranoses (48/49). a) From 45/46: A soln. of 45/46 3:2 (8.10 g, 14.0 mmol) in DMF (150 ml) was treated with (NH₄)₂CO₃ (4.05 g) at ca. 23°, stirred for 4 h 20 min, cooled to 0°, diluted with CH₂Cl₂ (300 ml) and H₂O (900 ml), and shaken vigorously. The combined org. layers were separated and washed with 1M H₂SO₄ and sat. aq. NaHCO₃ soln. Drying (MgSO₄), evaporation, and FC (240 g of SiO₂, hexane/AcOEt 1:2) gave 48/49 7:1 (6.50 g, 86%).

b) From **43**/**44**: A soln. of **43**/**44** 3:2 (1.00 g, 3.30 mmol) in BnOH (3.7 ml) was treated with Ti(OⁱPr)₄ (0.8 ml) at 60° and stirred for *ca*. 90 min. Workup [45] and FC (hexane/AcOEt 3:2 \rightarrow 1:1 \rightarrow 1:3) gave **48**/**49** 7:1 (341 mg, 35%). Long colourless needles. M.p. 100.5–102.0° (CH₂Cl₂/hexane). *R*_f (hexane/AcOEt 1:3) 0.25. [α]_D²⁵ = +90.2 (*ca*. 10 min) \rightarrow 73.2 (24 h) (*c* = 1.30, CHCl₃). IR (CHCl₃): 3550w, 3275w, 3069w, 3008m, 2962w, 1752s, 1603w, 1456m, 1369m, 1161m, 1040s, 1009s, 999s, 965m, 922w, 887w, 601m. ¹H-NMR (500 MHz, CDCl₃; **48**/**49** 7:1): signals of **48**: see *Tables 1* and 2; 1.66, 1.98, 2.02 (3s, 3 ACO); 4.95 (dd, *J* = 11.5, 7.0), 5.04 (dd, *J* = 11.5, 8.2, PhCH₂); 5.08 (*d*, *J* = 9.3, PhCH₂); 7.28–7.58 (*m*, 10 arom. H). ¹³C-NMR (125 MHz, CDCl₃; **48**/**49** 7:1): signals of **48**: see *Tables 3*; 20.29 (*q*); 20.68 (*q*); 20.71 (*q*); 68.42 (*dt*, *J*(P,C) = 6.7); 69.10 (*dt*, *J*(P,C) = 6.6); 128.17–128.77 (several *dt*); 135.42 (*d*, *J*(P,C) = 6.8); 135.87 (*d*, *J*(P,C) = 5.1); 169.34 (*s*); 170.02 (*s*); 170.17 (*s*). ³¹P-NMR (121 MHz, CDCl₃; **48**/**49** 7:1): signals of **49**: (7.1); signals of **49**: 17.45. FAB-MS (3-NOBA): 538 (31), 537 (100, [*M* + 1]⁺), 391 (22), 307 (26), 155 (18), 154 (44), 138 (23), 137 (41), 136 (33), 123 (17), 91 (54). Anal. calc. for C₂₅H₂₉O₁₁P (536.47): C 55.97, H 5.45, P 5.77; found: C 55.96, H 5.63, P 5.49.

(5 R)-2,3,4-Tri-O-acetyl-5-C-{bis(benzyloxy)phosphoryl]- α/β -D-xylopyranosyl Trichloroacetimidates (50/51). A vigorously stirred soln. of **48/49** (1.00 g, 1.86 mmol) in CH₂Cl₂ (10 ml) and Cl₃CCN (1.90 ml, 18.5 mmol) was treated with K₂CO₃ (2.0 g) at 21° and stirred for 75 min. FC (20 g of SiO₂, hexane/AcOEt 1:2) gave **50/51** 7:1 (1.11 g, 87%). Colourless oil. $R_{\rm f}$ (hexane/AcOEt 1:2) 0.39 (50), 0.32 (51). IR (CHCl₃): 3346w, 3008w, 2960w, 1755s, 1677m, 1498w, 1456w, 1428w, 1369m, 1290m, 1137w, 1043s, 999s, 972s, 937w, 912w, 888w, 833w. ¹H-NMR (300 MHz, CDCl₃; **50/51** 7:1): see Tables 1 and 2; 1.82, 2.00, 2.01 (3s, 3 AcO); 5.01 (d, J = 8.1, PhCH₂); 5.05 (dd, J = 11.7, 7.4), 5.10 (dd, J = 11.6, 8.8, PhCH₂); 7.28-7.38 (m, 10 arom. H); 8.68 (br. s, NH). ¹³C-NMR (75 MHz, CDCl₃; **50**): see Table 3; 20.44 (2q); 20.67 (q); 68.51 (dt, J(P,C) = 6.6); 69.08 (dt, J(P,C) = 6.7); 90.50 (s); 127.98-128.59 (several d); 135.63 (d, J(P,C) \approx 6.1); 135.71 (d, J(P,C) \approx 6.1); 160.52 (s); 169.36 (s); 169.77 (s); 169.87 (s). ³¹P-NMR (121 MHz, CDCl₃; **50/51** 7:1): 17.03 (50); 15.42 (51). FAB-MS (3-NOBA): 772 (4), 770 (3), 770 (3, [M + 91]⁺), 769 (4), 704 (4), 702 (4, [M + Na]⁺), 627 (12), 537 (15), 519 (24), 418 (12), 417 (47), 358 (25), 357 (99), 309 (50), 279 (12), 268 (18), 267 (100), 237 (11), 219 (19), 197 (19), 182 (14), 181 (73).

4-Methyl-2-oxo-2H-1-benzopyran-7-yl (5R)-2,3,4-Tri-O-acetyl-5-C-{bis(benzyloxy)phosphoryl]-B-D-xylopyranoside (52). A mixture of 50/51 7:1 (407 mg, 0.60 mmol), 4-methyl-7-(trimethylsilyloxy)-2H-1-benzopyran-2one (220 mg, 0.89 mmol), and powdered 3-Å molecular sieves (ca. 1 g) in CH₂Cl₂ (4 ml) was treated with a soln. of $BF_3 \cdot OEt_2$ (60 µl, 0.48 mmol) in CH_2Cl_2 (1.0 ml) at -20°, allowed to warm to 23° within 2 h, cooled to -20°, treated with pyridine (0.6 ml) and Ac₂O (0.3 ml), allowed to warm to 23°, and stirred for 2 h. After the addition of ice and CHCl₃, the mixture was shaken and the aq. phase extracted with CHCl₃. The combined org, phases were washed with 0.5M H₂SO₄ and a sat. soln. of NaHCO₃, dried (MgSO₄), and evaporated. FC (30 g of SiO₂, hexane/AcOEt 1:1) gave 52 (190 mg, 30%). M.p. 148.5–149.5° (Et₂O/hexane). $R_{\rm f}$ (hexane/AcOEt 1:3) 0.32. $[\alpha]_{\rm D}^{25} = -45.6$ (c = 0.57, CHCl₃). IR (CHCl₃): 3008m, 2900w, 1756s, 1615m, 1498w, 1456w, 1428w, 1370m, 1327w, 1160m, 1137m, 1068s, 1042s, 1015s, 999s, 965m, 885m, 857m. ¹H-NMR (500 MHz, CDCl₁): see Tables 1 and 2; 1.86, 2.03, 2.05 (3s, 3 AcO); 2.37 (d, J = 1.2, Me); 4.96 (dd, J = 11.6, 8.0, PhCH); 5.00-5.07 (m, 3 PhCH); 6.19 (br. d, J = 1.2, H-C(3'); 6.89 (dd, J = 9.4, 2.5, H-C(6')); 6.89 (d, J = 2.3, H-C(8')); 7.27-7.33 (m, 10 arom. H); 7.36 (d, J = 9.4, 3.5); 7.28 (d, J = 9.5); 7.28 (d, J = 9.5); 7.28 (d, J = 9.5); H-C(5')). ¹³C-NMR (125 MHz, CDCl₃): see Table 3; 18.66 (q); 20.45 (q); 20.58 (2q); 68.49 (dt, J(P,C) = 6.7); 69.33 (dt, J(P,C) = 6.6); 104.64 (d); 113.41 (d); 113.44 (d); 115.76 (s); 125.83 (d); 128.22-128.68 (several d); 135.51(d, J(P,C) = 6.0); 135.58 (d, J(P,C) = 5.9); 151.93 (s); 154.74 (s); 159.03 (s); 160.61 (s); 169.15 (s); 169.27 (s);170.10 (s). FAB-MS (3-NOBA): 696 (20), 695 (61, $[M + 1]^+$), 622 (36), 532 (40), 519 (25), 460 (38), 417 (30), 400 (31), 399 (100), 391 (32), 371 (42), 357 (68). Anal. calc. for C₃₅H₃₅O₁₃P (694.62): C 60.52, H 5.08, P 4.46; found: C 60.26, H 5.21, P 4.25.

4-Methyl-2-oxo-2H-1-benzopyran-7-yl (5R)-5-C-[Bis(benzyloxy)phosphoryl]-β-D-xylopyranoside (53). A

suspension of **52** (107.8 mg, 0.155 mmol) in MeOH (4 ml) was treated with a sat. soln. of NH₃ in MeOH (4 ml) at 0°, allowed to warm to *ca*. 23° when it became clear, and stirred for 1.5 h. Evaporation gave **53** (92 mg, 99%). R_f (AcOEt/MeOH/H₂O 7:2:1) 0.42. ¹H-NMR (300 MHz, CD₃OD): see *Tables 1* and 2; 2.37 (*d*, *J* = 1.2, Me); 4.93 (*dd*, *J* = 11.8, 7.4), 5.00 (*dd*, *J* = 11.7, 6.7, PhCH₂); 5.11 (*d*, *J* = 6.7, PhCH₂); 6.15 (br. *d*, *J* = 1.2, H–C(3')); 7.00 (*d*, *J* = 2.3, H–C(8')); 7.03 (*dd*, *J* = 8.7, 2.5, H–C(6')); 7.12–7.42 (*m*, 10 arom. H); 7.50 (*d*, *J* = 8.7, H–C(5')). ¹³C-NMR (75 MHz, CD₃OD): see *Table 3*; 18.71 (*q*); 69.66 (*dt*, *J*(P,C) = 6.3); 69.86 (*dt*, *J*(P,C) = 6.9); 104.89 (*d*); 113.14 (*d*); 115.07 (*d*); 116.28 (*s*); 127.34 (*d*); 128.75–129.59 (several *d*); 137.38 (*d*, *J*(P,C) = 6.5); 137.59 (*d*, *J*(C,P) = 6.2); 155.31 (*s*); 155.95 (*s*); 161.37 (*s*); 163.16 (*s*).

4-Methyl-2-oxo-2H-1-benzopyran-7-yl (5 R)-5- C-Phosphono- β -D-xylopyranoside Disodium Salt (4). A deoxygenated soln. of **53** (92 mg, ca. 0.155 mmol) in MeOH (4 ml) and HCO₂H (150 µl) was treated with 10% Pd/C (80 mg) at ca. 23°, stirred for 2 h, and filtered through *Hyflo Super Cel*[®] and silylated SiO₂ (*Merck*, 0.063– 0.200 mm). The filtrate was evaporated, the residue dissolved in MeOH, and the soln. poured on a column packed with *Dowex*[®] 50W X2 50–100 mesh (Na⁺ form). Elution with H₂O and lyophilization gave **4** (61 mg, 91%). IR (KBr): 3650–3000s, 2919m, 1718s, 1615s, 1560w, 1508w, 1425w, 1391m, 1369w, 1276s, 1164s, 1055s, 1019s, 968w, 918w, 853w, 807w. ¹H-NMR (300 MHz, D₂O): see *Tables 1* and 2; 2.21 (br. s, Me); 3.58–3.72 (m, 4 H); 5.96 (br. s, H-C(3')); 6.80 (d, J = 2.3, H-C(8')); 6.98 (dd, J = 8.9, 2.3, H-C(6')); 7.45 (d, J = 8.8, H-C(5')). ¹³C-NMR (75 MHz, D₂O): see *Table 3*; 20.62 (q); 106.42 (d); 113.58 (d); 116.58 (d); 117.54 (s); 129.30 (d); 156.08 (s); 158.68 (s); 162.26 (s); 166.81 (s). FAB-MS (neg. mode; glycerin): 387 (26, [M - Na]⁻), 197 (16), 153 (21), 151 (14).

N-Benzyl (Benzylamino β-D-Glucopyranosid)uronamide (56). A soln. of 54/55 (100 g, 0.57 mol) in H₂O (500 ml) was treated at 0° with BnNH₂ (250 ml, 2.27 mol), stirred for 6 h, and filtered. The precipitate was dried: 119 g (57%) of 56. Colourless crystals. M.p. 144.0–146.0°. IR (KBr): 3379s, 3322m, 3203s, 3027m, 1655s, 1572m, 1454w, 1386w, 1110w, 1091s, 698m. ¹H-NMR (300 MHz, (D₆)DMSO/D₂O): 3.03 (t, J = 8.8), 3.18 (t, J = 8.3), 3.37 (t, J = 9.2, H–C(2), H–C(3), H–C(4)); 3.39 (d, J = 9.6, H–C(5)); 3.80 (d, J = 9.3, H–C(1)); 3.87 (t, $J \approx 11.0$, PhCH₂); 4.30 (br. s, PhCH₂); 7.19–7.36 (m, 10 arom. H). ¹³C-NMR (50 MHz, (D₆)DMSO): 41.41 (t); 48.25 (t); 71.30 (d); 72.82 (d); 76.07 (d); 70.70 (d); 90.41 (d); 126.03–127.81 (several d); 138.81 (s); 140.48 (s); 169.06 (s). FAB-MS: 373 (6, [M + 1]⁺), 333 (70), 185 (95), 93 (100), 75 (43). Anal. calc. for C₂₀H₂₄N₂O₅·0.25 H₂O (372.42·0.25 H₂O): C 63.73, H 6.55, N 7.43; found: C 63.70, H 6.66, N 7.23.

1,2,3,4-Tetra-O-*acetyl*-N-*benzyl*-α/β-D-glucopyranuronamides (57/58). A suspension of 56 (100 g, 265 mmol) in H₂O (11) was treated with *Amberlite* [®] *IR-120* (250 g), stirred vigorously for 4 h, filtered, and evaporated. A soln. of the residue (50 g) in pyridine (500 ml) and Ac₂O (220 ml) was stirred for 14 h and evaporated. FC (1 kg of SiO₂, hexane/AcOEt 7:3 → 1:1) gave 57/58 3:2 (68.6 g, 57%). Colourless crystals. M.p. 130.8–131.2° (Et₂O/CH₂Cl₂). *R*_f (hexane/AcOEt 1:1) 0.34. IR (CHCl₃): 3430m, 3008m, 2944w, 1760s, 1686s, 1604w, 1529m, 1455w, 1430w, 1370s, 1078s, 1041s, 912w, 602w. ¹H-NMR (300 MHz, CDCl₃) of 57/58 3:2: 2.03–2.19 (several *s*, 4 AcO); 4.13 (*d*, *J* = 9.5, 0.4 H), 4.36 (*d*, *J* = 10.2, 0.6 H, H−C(5)); 4.32–4.52 (*m*, PhCH₂); 5.04 (*d*, *J* = 10.1, 3.7, 0.6 H, H−C(2)); 5.10 (*t*, *J* = 8.5, 0.4 H), 5.22 (*t*, *J* = 9.7, 0.6 H); 5.25 (*t*, *J* = 9.3, 0.4 H); 5.55 (*t*, *J* = 9.8, 0.6 H); 5.76 (*d*, *J* = 8.0, 0.4 H), 6.34 (*d*, *J* = 3.7, 0.6 H, H−C(1)); 6.53–6.65 (*m*, NH); 7.27–7.39 (*m*, 5 arom. H). ¹³C-NMR (75 MHz, CDCl₃): 20.44–2.082 (8q); 43.04 (*t*); 43.10 (*t*); 68.95 (*d*); 69.00 (2*d*); 69.17 (*d*); 70.23 (*d*); 70.41 (*d*); 71.98 (4); 73.02 (*d*); 88.30 (*d*, C(1)(57)); 91.33 (*d*, C(1)(58)); 127.72–128.78 (several *d*); 137.39 (*s*); 137.44 (*s*); 165.85 (*s*); 166.32 (2s); 168.75 (2s); 169.72 (2s); 169.85 (2s). EI-MS: 451 (6, *M*⁺), 91 (80), 78 (23), 43 (100), 28 (17). Anal. calc. for C₂₁H₂₅NO₁₀ (451.43): C 55.87, H 5.38, N 3.10; found: C 55.86, H 5.44, N 3.04.

(5 R)-1,2,3,4-Tetra-O-acetyl-5-C-(1-benzyl-1H-tetrazol-5-yl)-α/β-D-xylopyranoses (59/60). A suspension of 57/58 (9.00 g, 19.94 mmol) and NaN₃ (1.56 g, 24.00 mmol) in MeCN (60 ml) was treated with Tf₂O (4.90 ml, 29.85 mmol) at -20° , warmed to *ca*. 22°, and stirred until all material had dissolved (1 h). After cooling to *ca*. 0°, ¹Pr₂EtN (6.1 ml, 23.95 mmol) was added. The mixture was stirred for 12 h at *ca*. 22°. After the addition of ¹Pr₂EtN (2.0 ml, 11.68 mmol), the mixture was heated to 50° for 3 h, cooled to 0°, and treated with a sat. aq. NaHCO₃ soln. (300 ml) and CH₂Cl₂ (300 ml). Shaking, phase separation, extraction of the org. phase with CH₂Cl₂ (2 × 100 ml), washing of the combined org. phases with 1M H₂SO₄ and a half-sat. aq. NaHCO₃ soln., drying (MgSO₄), and evaporation gave a black tar which was subjected to FC (400 g of SiO₂), hexane/AcOEt 2:1) to give 59/60 3:2 (5.80 g, 61%) as a yellow foam. An anal. sample was separated by HPLC (hexane/AcOEt 3:1). M.p. 176.5–178.0° (Et₂O/AcOEt). *R*₁ (hexane/AcOEt 1:1) 0.41. UV (1.2%, CHCl₃): 263 (2.72), 258 (2.79), 252 (2.72), 201 (1.52), 199 (1.39), 194 (1.03). IR (CHCl₃): 3008*m*, 2399*w*, 1761*s*, 1498*w*, 1458*w*, 1428*w*, 1371*m*, 1141*w*, 1077*m*, 1047*s*, 1013*w*, 940*m*. FAB-MS (3-NOBA): 477 (54, [*M* + 1]⁺), 417 (59), 315 (61), 137 (25), 91 (100). Anal. calc. for C₂₁H₂₄N₄O₉ (476.44): C 52.94, H 5.08, N 11.76; found: C 52.88, H 4.80, N 11.79.

Data of **59**: ¹H-NMR (300 MHz, CDCl₃): 1.94, 2.02, 2.04, 2.17 (4s, 4 AcO); 5.00 (*dd*, J = 10.4, 3.7, H-C(2)); 5.05 (*t*, J = 10.2, H-C(4)); 5.29 (*d*, J = 10.3, H-C(5)); 5.53 (*t*, J = 9.9, H-C(3)); 5.61 (*d*, J = 15.2), 5.71 (*d*, $J = 15.1, PhCH_2$); 6.42 (*d*, J = 3.7, H-C(1)); 7.22–7.44 (*m*, 5 arom. H). ¹³C-NMR (125 MHz, CDCl₃): 20.40 (*q*);

20.41 (*q*); 20.59 (*q*); 20.78 (*q*); 52.31 (*t*); 65.80 (*d*); 68.70 (*d*); 68.77 (*d*); 69.17 (*d*); 88.75 (*d*); 127.92 (2*d*); 129.07 (*d*); 129.23 (2*d*); 133.23 (*s*); 149.90 (*s*); 168.52 (*s*); 169.03 (*s*); 169.61 (*s*); 169.93 (*s*).

Data of **60**: ¹H-NMR (300 MHz, CDCl₃): 1.92, 2.03, 2.07, 2.10 (4s, 4 AcO); 4.90 (d, J = 9.7, H–C(5)); 5.21 (t, $J \approx 8.7$, H–C(2)); 5.32 (t, J = 9.2, H–C(3)); 5.43 (t, J = 9.5, H–C(4)); 5.59 (d, J = 15.2), 5.71 (d, J = 15.1, PhCH₂); 5.80 (d, J = 8.1, H–C(1)); 7.29–7.41 (m, 5 arom. H). ¹³C-NMR (100 MHz, CDCl₃): 20.47 (q); 20.53 (2q); 20.64 (q); 51.81 (t); 67.66 (d); 68.82 (d); 69.51 (d); 72.00 (d); 92.14 (d, C(1)); 128.05 (2d); 129.06 (d); 129.17 (2d); 133.12 (s); 149.57 (s); 168.96 (s); 169.04 (2s); 170.04 (s).

(5 R)-2,3,4-Tri-O-acetyl-5-C-(1-benzyl-1H-tetrazol-5-yl)- α/β -D-xylopyranoses (61/62). A soln. of 59/60 3:2 (300 mg, 0.63 mmol) in DMF (10 ml) was treated with (NH₄)₂CO₃ (150 mg, 0.63 mmol), stirred for 6 h, and poured on ice. Acidification and extraction (4 × CH₂Cl₂), washing of the combined org. phases with aq. NaHCO₃ soln. and H₂O, drying (MgSO₄), evaporation, and FC (hexane/AcOEt 1:1) gave 61/62 15:1 (195 mg, 71%). Colourless crystals. M.p. 174–177° (dec., CH₂Cl₂/hexane). *R*_f (hexane/AcOEt 3:2) 0.38. $[\alpha]_{25}^{25}$ = +85.3 (*ca.* 10 min) \rightarrow 61.7 (72 h) (*c* = 0.87, CHCl₃). IR (CHCl₃): 3604w, 3362w, 3008w, 1755s, 1602m, 1457w, 1428w, 1369m, 1160w, 1049s, 978w, 929w, 877w. ¹H-NMR (500 MHz, CDCl₃; 61/62 15:1): 1.90, 2.01, 2.10 (3s, AcO); 3.42 (br. s, disappears on addition of CD₃OD, OH); 4.87 (*dd*, *J* = 10.2, 3.6, H–C(2)); 5.12 (*dd*, *J* = 10.3, 9.4, H–C(4)); 5.64 (*dd*, *J* = 10.3, H–C(5)); 5.53 (br. s, addition of CD₃OD \rightarrow *d*, *J* = 3.6, H–C(1)); 5.61 (*t*, *J* ≈ 9.7, H–C(3)); 5.61 (*d*, *J* = 15.0, 5.69 (*d*, *J* = 15.0, PhCH₂); 7.26–7.46 (5 arom. H). ¹³C-NMR (75 MHz, CDCl₃; 61/62 15:1): 20.42 (*q*); 20.67 (*q*); 20.71 (*q*); 169.37 (*s*); 169.91 (*s*); 170.19 (*s*). FAB-MS (3-NOBA): 435 (5, [*M* + 1]⁺, 136 (40), 91 (66), 73 (78), 55 (100). Anal. calc. for C₁₉H₂₂N₄O₈ (434.40): C 52.53, H 5.10, N 12.90; found: C 52.55, H 4.90, N 12.84.

(5 R)-2,3,4-Tri-O-acetyl-5-C-(1-benzyl-1H-tetrazol-5-yl)- α/β -D-xylopyranosyl Trichloroacetimidates (63/64). A soln. of 61/62 15:1 (100 mg, 0.23 mmol) in CH₂Cl₂ (5 ml) was treated with Cl₃CCN (0.3 ml, 2.3 mmol) and a suspension (60%) of NaH in oil (6.2 mg, 0.15 mmol), stirred for 2 h, filtered through SiO₂ (5 g, elution with hexane/AcOEt 1:1), and evaporated: 63/64 3:2 (103 mg, 75%). Yellow foam. R_f (hexane/AcOEt 1:1): 0.38 (63), 0.32 (64). IR (CHCl₃): 3345w, 2959w, 1759s, 1678m, 1498w, 1458w, 1430w, 1370m, 1291m, 1141m, 1115m, 1044s, 973m, 939m, 911m, 833m. ¹H-NMR (300 MHz, CDCl₃; 63/64 3:2): 1.93–2.05 (several s, 3 AcO); 5.06 (d, J = 9.4, 0.4 H, H-C(5)); 5.06 (dd, J = 10.3, 3.7, 0.6 H, H-C(2)); 5.23–5.43 (m, 2 H); 5.55–5.75 (m, 3 H); 6.00 (d, J = 7.8, 0.4 H), 6.65 (d, J = 3.7, 0.6 H, H-C(1)); 7.22–7.43 (m, 5 arom. H); 8.80 (s, 0.6 H), 8.83 (s, 0.4 H, NH). ¹³C-NMR (75 MHz, CDCl₃; 63/64 3:2): 1.33–20.66 (several a); 51.91 (t); 65.39 (d); 69.24 (d); 90.31 (s); 92.63 (d); 127.89–129.18 (several d); 133.21 (s); 149.95 (s); 160.68 (s); 168.81–170.02 (several s); signals of 64: 67.90 (d); 68.85 (d); 69.34 (d); 71.55 (d); 89.96 (s); 95.63 (d); 149.47 (s); 160.82 (s). FAB-MS (3-NOBA): 580 (12), 578 (12, [M + 1]⁺), 417 (7), 418 (34), 417 (100, [M - OC(NH)CCl₃]⁺), 315 (31).

4-Methyl-2-oxo-2H-1-benzopyran-7-yl (5R)-2,3,4-Tri-O-acetyl-5-C-(1-benzyl-1H-tetrazol-5-yl)-\beta-D-xylopyranoside (65). A mixture of 3-Å molecular sieves, 4-methyl-7-(trimethylsilyloxy)-2H-1-benzopyran-2-one (90 mg, 0.35 mmol) [49] and **63/64** (154 mg, 0.27 mmol) was dissolved in CH₂Cl₂ (0.5 ml), treated with a soln. of BF_3 : Et₂O (25 µl, 0.19 mmol) in CH₂Cl₂ (0.5 ml), stirred at -20° for 30 min, warmed to 23°, stirred for 1 h, cooled to -20° , treated with pyridine (1.5 ml) and Ac₂O (0.3 ml), warmed to 23°, stirred for 45 min, filtered through Hyflo Super Cel[®], and evaporated. FC (hexane/AcOEt 1:1) yielded 75% (118 mg) of 65. Colourless crystals. M.p. 226.0–228.0° (CH₂Cl₂/hexane). $R_{\rm f}$ (hexane/AcOEt 2:3) 0.41. $[\alpha]_{25}^{25} = -12.4$ (c = 0.77, CHCl₃). IR (CHCl₃): 3008w, 1759s, 1615m, 1426w, 1388m, 1369m, 1161m, 1070m, 1043s. ¹H-NMR (500 MHz, CDCl₃): 1.92, 2.03, 2.10 (3s, 3 AcO; 2.40 (s, Me); 5.05 (dd, J = 9.9, 9.4, H-C(4)); 5.19 (d, J = 10.0, H-C(5)); 5.32 (dd, J = 9.3, 7.7, H-C(2)); 5.37 (d, J = 7.6, H–C(1)); 5.44 (t, J = 9.4, H–C(3)); 5.57 (d, J = 14.9), 5.67 (d, J = 14.9, PhCH₂); 6.21–6.22 (m, H-C(3')); 6.83-6.85 (m, H-C(5'), H-C(6')); 7.17-7.26 (m, 5 arom. H); 7.47-7.50 (m, H-C(8')). ¹³C-NMR (125 MHz, CDCl₃): 18.67 (q); 20.33 (q); 20.52 (q); 20.57 (q); 52.47 (t); 68.55 (d); 69.06 (d); 70.66 (d); 71.09 (d); 98.91 (d); 104.67 (d); 113.32 (d); 113.69 (d); 116.14 (s); 126.04 (d); 128.16 (2d); 128.89 (d); 128.92 (2d); 133.01 (s); 149.36 (s, C(5')); 151.89 (s); 154.75 (s); 158.49 (s); 160.45 (s); 169.18 (2s); 169.80 (s). FAB-MS (3-NOBA): 594 (7), 593 (22, $[M + 1]^+$), 307 (30), 154 (100), 137 (85), 123 (27), 107 (41), 91 (60), 69 (80). Anal. calc. for $C_{29}H_{28}N_4O_{10}$ (592.56): C 58.78, H 4.76, N 9.46; found: C 58.63, H 4.65, N 9.40.

4-Methyl-2-oxo-2H-1-benzopyran-7-yl (5R)-5-C-(1-Benzyl-1H-tetrazol-5-yl)-β-D-xylopyranoside (66). A soln. of 65 (150 mg, 0.25 mmol) in MeOH (3 ml) was treated with 0.2M NaOMe in MeOH (0.5 ml), stirred for 90 min, neutralized with *Amberlite* * *IR-120*, and evaporated. Crystallization in ⁱPrOH gave 66 (89 mg, 76%). M.p. 175.0–176.0°. $R_{\rm f}$ (AcOEt/MeOH/H₂O 7:2:1) 0.70. IR (KBr): 3384s, 2919m, 1721s, 1613s, 1562m, 1456m, 1391s, 1268s, 1075s, 853m, 808w, 724m. ¹H-NMR (300 MHz, CD₃OD): 2.40 (br. s, Me); 3.63–3.71 (m, 2 H); 3.91–3.97 (m, 1 H); 5.11 (d, J = 9.7, H–C(5)); 5.37 (d, J = 7.5, H–C(1)); 5.71 (s, PhCH₂); 6.17 (d, J = 1.2, H–C(3')); 6.94–6.98 (m, H–C(6'), H–C(8')); 7.11–7.18 (m, 5 arom. H); 7.55–7.58 (m, H–C(6')). ¹³C-NMR (125 MHz, CD₃OD): 18.65 (q); 52.22 (t); 69.72 (d); 73.51 (d); 74.30 (d); 77.10 (d); 101.35 (d); 104.65 (d); 113.15 (d); 114.90 (d); 116.36 (s);

127.42 (*d*); 128.68 (2*d*); 129.44 (*d*); 129.79 (2*d*); 135.64 (*s*); 154.13 (*s*); 155.31 (*s*); 155.96 (*s*); 161.21 (*s*); 163.16 (*s*). FAB-MS (3-NOBA): 467 (72, $[M + 1]^+$), 154 (100), 91 (93). Anal. cale. for C₂₃H₂₂N₄O₇ (466.45): C 59.22, H 4.75, N 12.01; found: C 58.35, H 4.76, N 11.72.

4-Methyl-2-oxo-2H-1-benzopyran-7-yl (5R)-5-C-(Tetrazol-5-yl)- β -D-xylopyranoside (5). A soln. of **66** (82 mg, 0.18 mmol) in MeOH (3 ml) was treated with HCO₂H (0.6 ml) and 10 % Pd/C (20 mg), stirred for 6 h, treated with HCO₂H (0.4 ml) and 10 % Pd/C (8 mg), stirred for 7 h, filtered, and evaporated: **5** (65 mg, 98 %). R_f (AcOEt/MeOH/H₂O 7:2:1) 0.30. IR (KBr): 3409s, 2919m, 1718s, 1611s, 1560m, 1507w, 1426m, 1391s, 1370m, 1277s, 1207m, 1165m, 1073s, 1020s, 851w, 808w. ¹H-NMR (500 MHz, CD₃OD): 2.42 (br. s, Me); 3.65–3.78 (m, 3 H); 5.05 (d, J = 9.7, H–C(5)); 5.34 (d, J = 7.7, H–C(1)); 6.19 (d, J = 1.2, H–C(3')); 7.05–7.10 (m, 2 H); 7.68 (d, H–C(6')). ¹³C-NMR (125 MHz, CD₃OD): 18.66 (q); 70.89 (d); 74.15 (d); 74.57 (d); 77.19 (d); 102.03 (d); 105.10 (d); 113.14 (d); 114.82 (d); 116.43 (s); 127.47 (d); 155.43 (s); 156.05 (s); 156.61 (s); 161.64 (s); 163.27 (s). FAB-MS (3-NOBA): 753 (14, [2 M + 1]⁺), 377 (62, [M + 1]⁺), 307 (30), 177 (100), 154 (83), 137 (69), 107 (37), 81 (53).

Benzyl (1,2,3,4-*Tetra*-O-*acetyl*-α/β-D-glucopyran)uronates (**69**/**70**). A soln. of **67**/**68** · H₂O (2.00 g, 8.54 mmol) in DMF (30 ml) was treated with BnBr (1.5 ml, 12.6 mmol), stirred at *ca*. 23° for 24 h, filtered through *Hyflo Super Cel*^(*), and treated with Ac₂O (20 ml) and pyridine (40 ml) at *ca*. 23° for 14 h. Usual workup (CHCl₃, washing with H₂O, H₂SO₄, and NaHCO₃ soln.) and FC (80 g of SiO₂) gave **69**/**70** 1:1 (1.90 g, 49%). An anal. sample was crystallized in Et₂O. Colourless crystals. M.p. 137.5–139.5°. *R*_f (hexane/AcOEt 2:1) 0.17. IR (CHCl₃): 2961*w*, 1761*s*, 1499*w*, 1456*w*, 1429*w*, 1369*m*, 1091*m*, 1041*m*, 913*w*. ¹H-NMR (300 MHz, CDCl₃): 1.77 (1.5 H), 1.80 (1.5 H); 2.00 (3.0 H), 2.02 (1.5 H), 2.03 (1.5 H), 2.09 (1.5 H), 2.17 (1.5 H, 4aCO); 4.22 (*d*, *J* = 9.6, 0.5 H), 4.45 (*d*, *J* = 10.0, 0.5 H, H–C(5)); 5.09–5.29 (*m*, 4.5 H); 5.49 (*t*, *J* ≈ 9.9, 0.5 H); 5.77 (*d*, *J* = 7.6, 0.5 H), 6.40 (*d*, *J* = 3.7, 0.5 H, H–C(1)); 7.32–7.39 (*m*, 5 arom. H). ¹³C-NMR (75 MHz, CDCl₃): 20.25–20.82 (several *q*); 68.81 (2*t*); 68.87 (2*d*); 69.06 (*d*); 69.15 (*d*); 70.20 (*d*); 71.94 (*d*); 73.01 (*d*); 88.79 (*d*); 91.35 (*d*); 128.35–128.84 (several *d*); 134.55 (2*s*); 166.33 (*s*); 166.74 (*s*); 168.47 (*s*); 168.83 (*s*); 169.17 (*s*); 169.33 (2*s*); 169.52 (*s*); 137 (57), 136 (29), 106 (25). Anal. calc. for C₂₁H₂₄O₁₁ (452.41): C 55.75, H 5.35; found: C 55.66, H 5.41.

Benzyl (2,3,4-Tri-O-acetyl- α/β -D-glucopyran)uronates (71/72). A soln. of 69/70 1:1 (6.35 g, 14.04 mmol) in DMF (100 ml) was treated with (NH₄)₂CO₃ (3.18 g) at *ca*. 22° for 4 h, cooled to 5°, and treated with CH₂Cl₂ (200 ml) and ice (*ca*. 400 ml). Extraction with CH₂Cl₂, washing of the combined org. phases with 0.5M H₂SO₄ and sat. aq. NaHCO₃ soln., drying (MgSO₄), evaporation, and FC (hexane/AcOEt 1:1) gave 71/72 4:1 (3.85 g, 67%). Colourless oil. R_f (hexane/AcOEt 1:2) 0.44. IR (CHCl₃): 3594w, 2960w, 1754s, 1498w, 1456w, 1429w, 1369m, 1146w, 1065m, 1040m, 908w. ¹H-NMR (200 MHz, CDCl₃; 71/72): signals of 71: 1.77, 2.01, 2.08 (3s, 3 AcO); 3.50 (br. *s*, *ca*. 1 H, exchange with CD₃OD, OH); 4.62 (*d*, *J* = 10.1, H–C(5)); 4.92 (*dd*, *J* = 10.1, 3.6, H–C(2)); 5.10 (*d*, *J* = 12.0), 5.19 (*d*, *J* = 12.0, PhCH₂); 5.20 (*t*, *J* ≈ 9.7, H–C(3)); 7.35 (*s*, 5 arom. H). ¹³C-NMR (75 MHz, CDCl₃; 71/72 4:1): signals of 71: 20.30–20.67 (several *q*); 67.95 (*t*); 67.98 (*d*); 69.50 (*d*); 70.74 (*d*); 90.19 (*d*); 128.66–128.86 (several *d*); 134.59 (*s*); 168.13 (*s*); 169.69 (*s*); 170.12 (*s*); 170.24 (*s*); signals of 72: 20.30–20.67 (several *q*); 68.07 (*t*); 69.34 (*d*); 71.76 (*d*); 72.75 (*d*); 95.45 (*d*); 128.66–128.86 (several *d*); 134.52 (*s*); 163.13 (11, [*M* + Na]⁺), 394 (17), 393 (76, [*M* – OH]⁺), 307 (19), 303 (13), 289 (14), 193 (29), 155 (38), 154 (100).

Benzyl (E/Z)-2,3,4-Tri-O-acetyl-D-glucuronate 1-Oximes (73/74). A soln. of 71/72 4:1 (3.85 g, 9.38 mmol) in pyridine (55 ml) was treated with NH₂OH ·HCl (1.96 g, 28.2 mmol) at *ca*. 23° for 2.5 h, diluted with CH₂Cl₂ and H₂O, and shaken. Washing of the org. layer with 0.5M H₂SO₄ and sat. aq. NaHCO₃ soln., drying (MgSO₄), and evaporation gave crude 73/74 7:3 (3.45 g, 86%) which was used for the next step. Yellow foam. $R_{\rm f}$ (hexane/AcOEt 1:2): 0.35 (73), 0.29 (74). IR (CHCl₃): 3573w, 3038w, 1751s, 1498w, 1456w, 1428w, 1373m, 1086m, 1045m, 958w. ¹H-NMR (500 MHz, CDCl₃; 73/74 7:3): 1.85, 1.86, 2.05, 2.09, 2.09, 2.10 (6s, 3 ACO); 3.43 (br. *s*, exchange with CD₃OD, OH-C(5)); 4.21 (*d*, *J* = 7.4, 0.7 H), 4.23 (*d*, *J* = 6.3, 0.3 H, H-C(5)); 5.11 (*d*, *J* = 11.9, 0.7 H), 5.20 (*d*, *J* ≈ 12.1, 0.7 H); 5.14 (*d*, *J* = 12.0, 0.3 H), 5.22 (*d*, *J* ≈ 12.7, 0.3 H, PhCH₂); 5.22 (*dd*, *J* ≈ 6.3, 5.1, 0.3 H), 5.23 (*dd*, *J* = 7.4, 3.5, 0.7 H, H-C(4)); 5.56 (*dd*, *J* = 7.1, 5.8, 0.7 H), 6.14 (*t*, *J* = 5.7, 0.3 H, H-C(1)); 5.67 (*dd*, *J* = 7.1, 3.5. (*f*, *J* = 5.6, 0.7 H), 5.76 (*dd*, *J* = 5.6, 4.7, 0.3 H, H-C(3)); 6.55 (*d*, *J* = 5.8, 0.3 H), 7.29 (*d*, *J* = 5.8, 0.7 H, H-C(1)); 7.33-7.40 (*m*, 5 arom. H); 8.34 (br. *s*, exchange with CD₃OD, 0.7 H), 8.55 (br. *s*, exchange with CD₃OD, 0.3 H, NOH). ¹³C-NMR (125 MHz, CDCl₃; 73/74 7:3): signals of 73: 20.47-20.64 (several *q*); 68.55 (*d*); 69.34 (*d*); 69.81 (*d*); 170.20 (*s*); 171.81 (*s*); signals of 74: 65.65 (*d*); 68.55 (*t*); 69.25 (*d*); 69.42 (*d*); 71.79 (*d*); 134.46 (*s*); 146.41 (*d*); 169.63 (*s*); 169.85 (*s*); 170.34 (*s*); 170.34 (*s*); 170.30 (*s*); 169.85 (*s*); 170.34 (*s*); 171.63 (*s*); FAB-MS (3-NOBA): 427 (26), 426 (100, [*M* + 1]⁺), 366 (22).

(Z)-2,3,4-Tri-O-acetyl-D-glucarhydroximo-1,5-lactone 6-Benzyl Ester (**75**). A soln. of crude **73/74** 7:3 (3.15 g, ca. 7.41 mmol) in CH_2Cl_2 (100 ml) was treated with DBU (1.36 g, 8.93 mmol) and NCS (1.19 g, 8.91 mmol) at -78°,

and allowed to warm to *ca*. 23° within 30 min. Addition of CH₂Cl₂ and H₂O, shaking, phase separation, drying of the org. phase (MgSO₄), and FC (100 g of SiO₂, hexane/AcOEt 2:1) gave **75** (2.40 g, 77% from **71/72**). Hygroscopic foam. $R_{\rm f}$ (hexane/AcOEt 1:2) 0.33. IR (CHCl₃): 3573w, 1760s, 1680w, 1498w, 1456w, 1372m, 1145w, 1097w, 1053m, 963w, 909w. ¹H-NMR (300 MHz, CDCl₃): 1.91, 2.03, 2.13 (3s, 3 AcO); 4.97 (*d*, J = 5.5, H–C(5)); 5.18 (*t*, $J \approx 3.7$, H–C(3)); 5.22 (*d*, J = 12.1), 5.28 (*d*, $J \approx 12.7$, PhCH₂); 5.30 (*s*, addition of CD₃OD \rightarrow partial exchange, OH); 5.36 (*dd*, $J \approx 5.0$, 4.2, H–C(4)); 5.49 (*d*, J = 3.9, H–C(2)); 7.36–7.40 (*m*, 5 arom. H). ¹³C-NMR (75 MHz, C₆D₆): 19.87 (*q*); 20.03 (*q*); 20.16 (*q*); 66.73 (*d*); 68.04 (*t*); 69.70 (*d*); 70.69 (*d*); 75.23 (*d*); 128.75 (*d*); 128.87 (2*d*); 128.94 (2*d*); 135.34 (*s*); 147.53 (*s*); 166.67 (*s*); 168.97 (*s*); 169.05 (*s*). FAB-MS (3-NOBA): 426 (6), 425 (25), 424 (100, $[M + 1]^+$), 307 (16). Anal. calc. for C₁₉H₂₁NO₁₀ (423.37): C 53.90, H 5.00, N 3.31; found: C 53.37, H 5.40, N 3.39.

(Z)-2,3,4-Tri-O-acetyl-N-[(phenylamino)carbonyloxy]-D-glucarimido-1,5-lactone 6-Benzyl Ester (**76**). A soln. of **75** (500 mg, 1.18 mmol) in CH₂Cl₂ (20 ml) was treated with PhNCO (0.25 ml, 2.29 mmol) and ¹Pr₂EtN (30 µl, 0.18 mmol) at 0°, immediately allowed to warm to 23°, and stirred for 30 min. Evaporation and FC gave **76** (492 mg, 77%). Foam. $R_{\rm f}$ (hexane/AcOEt 1:1) 0.36. $[\alpha]_{\rm D}^{25}$ = +15.4 (c = 1.14, CHCl₃). IR (CHCl₃): 3393w, 3038w, 1762s, 1670w, 1602w, 1523m, 1445m, 1372m, 1312w, 1178m, 1133w, 1101m, 1052m, 1010m. ¹H-NMR (300 MHz, CDCl₃): 1.98, 2.03, 2.18 (3s, 3 AcO); 5.03 (d, J = 5.6, H-C(5)); 5.21 (t, J ≈ 3.5, H-C(3)); 5.23 (d, J ≈ 13.2), 5.28 (d, J = 11.9, PhCH₂); 5.37 (dd, J ≈ 5.6, 3.1, H-C(4)); 5.64 (d, J = 4.0, H-C(2)); 7.09-7.48 (m, 10 arom. H); 7.79 (br. s, NH). ¹³C-NMR (75 MHz, CDCl₃): 20.43 (q); 20.50 (q); 20.66 (q); 65.54 (d); 68.83 (d); 69.64 (d); 75.42 (d); 119.31 (2d); 128.76 (2d); 128.82 (2d); 128.94 (d); 129.14 (2d); 134.18 (s); 136.92 (s); 150.94 (s); 165.80 (s); 168.26 (s); 168.59 (s); 168.91 (s). FAB-MS (3-NOBA): 545 (7), 544 (31), 543 (100, [M + 1]⁺), 424 (22), 423 (13), 307 (30), 289 (17). Anal. calc. for C₂₆H₂₆N₂O₁₁ (542.50): C 57.56, H 4.83, N 5.16; found: C 57.58, H 5.01, N 5.29.

(Z)-N-[(Phenylamino)carbonyloxy]-D-glucarimido-1,5-lactone 6-Sodium Salt (7). A soln. of **76** (255 mg, 0.47 mmol) in MeOH (6 ml) was treated with H₂ (1–2 bar) in the presence of 10% Pd/C (5 mg) at *ca*. 23° for 30 min. When TLC revealed completion of the reaction (new spot at R_f (AcOEt/MeOH/H₂O 7:2:1) 0.32), a soln. of NH₃ in MeOH (3.0 ml) was added dropwise. After 3 h, the mixture was filtered through *Hyflo Super Cel*[®] and evaporated. The residue, **77**, was dissolved in H₂O, and filtered through a column packed with *Dowex* 50W X2 (50–100 mesh, Na⁺ form). The fractions containing crude 7 were collected and poured on a column packed with *LiChroprep*[®] RP-18 (40–63 µm). Elution with H₂O, lyophilization, precipitation from MeOH with EtOH, and lyophilization gave 7 (141 mg, 86%). R_f 0.47. IR (KBr; 7): 3380s, 1751m, 1620s, 1550m, 1501w, 1447m, 1406w, 1318w, 1254w, 1211m, 1110w, 1062w, 1020m, 753w. ¹H-NMR (200 MHz, CD₃OD; 77): 3.73 (*dd*, *J* = 7.0, 4.9, H–C(4)); 4.02 (*t*, *J* \approx 5.5, H–C(3)); 4.40 (*d*, *J* = 7.2, H–C(5)); 4.56 (*d*, *J* = 6.1, H–C(2)); 7.01–7.09 (*m*, 1 arom. H); 7.25–7.33 (*m*, 2 arom. H); 7.42–7.52 (*m*, 2 arom. H). ¹³C-NMR (50 MHz, CD₃OD; 77): 70.73 (*d*); 75.07 (*d*); 77.66 (*d*); 82.21 (*d*); 120.60 (*d*); 124.92 (2*d*); 130.21 (2*d*); 139.79 (*s*); 155.52 (*s*); 161.00 (*s*); 174.92 (*s*). FAB-MS (neg. mode; glycerin; 7): 325 (32, [*M* – Na⁺]⁻), 183 (100), 181 (41).

(5 R,E/Z)-2,3,4-Tri-O-acetyl-5-C-[bis(benzyloxy)phosphoryl]-D-xylose Oxime (78/79). A soln. of 48/49 (500 mg, 0.932 mmol) in pyridine (12.5 ml) was treated with NH₂OH·HCl (195 mg, 2.81 mmol) at ca. 23° for 4 h, diluted with CH₂Cl₂ and H₂O, and shaken. Washing of the org. layer with 0.5M H₂SO₄ and sat. aq. NaHCO₃ soln., drying (MgSO₄), and evaporation gave crude 78/79 (487 mg, 95%) which immediately was used for the next step. Yellow oil. R_f (hexane/AcOEt 1:4): 0.24 (78), 0.19 (79). IR (CHCl₃): 3574w, 3249m, 3093w, 3069w, 3008w, 2959w, 1751s, 1603w, 1498w, 1456m, 1431w, 1373s, 1041s, 998s, 967m, 869w, 601m. ¹H-NMR (500 MHz, C₆D₆; 78/79 3:1): signals of 78: see *Tables 1* and 2; 1.56, 1.66, 1.70 (3s, 3 AcO); 4.96 (dd, J = 11.6, 7.3), 5.00 (dd, J = 11.7, 8.3, PhCH₂); 5.04–5.10 (m, PhCH₂); 6.99–7.31 (m, 10 arom. H); 7.62 (d, J = 5.4, H–C(1)); 11.10 (br. s, exchange with CD₃OD, NOH); signals of 79: see *Tables 1* and 2; 10.70 (br. s, exchange with CD₃OD, NOH). ¹³C-NMR (125 MHz, C₆D₆; 78/79): signals of 78: see *Table 3*; 20.15 (q); 20.30 (q); 20.34 (q); 68.93 (dt, J(P,C) = 7.1); 69.42 (dt, J(P,C) = 7.2); 127.53–128.85 (several d); 136.47 (d, J(P,C) = 6.2); 136.59 (d, J(P,C) = 5.7); 169.22 (s); 169.47 (s); 169.80 (s); signals of 79: 146.81 (d, C(1)). FAB-MS (3-NOBA): 552 (8, $[M + 1]^+$), 189 (8), 181 (9), 171 (23), 170 (100), 136 (29).

 $(5 \text{ R}, \mathbb{Z})$ -2,3,4-Tri-O-acetyl-5-C-[bis(benzyloxy)phosphoryl]-D-xylonhydroximo-1,5-lactone (80). A soln. of crude 78/79 (300 mg, ca. 0.54 mmol) in CH₂Cl₂ (12 ml) was treated with a soln. of DBU (95 mg, 0.62 mmol) in CH₂Cl₂ (3 ml) and NCS (84 mg, 0.63 mmol) at -78°, and allowed to warm to ca. 23° within 30 min. Addition of CH₂Cl₂ and H₂O, shaking, phase separation, drying of the org. phase (MgSO₄), and FC (30 g of SiO₂, hexane/ACOEt 1:1) gave 80 (269 mg, 88% from 48/49). Colourless foam. R_{f} (hexane/ACOEt 1:2) 0.28. $[\alpha]_{25}^{D5} = +50.2$ (c = 0.83, CHCl₃). IR (CHCl₃): 3265w, 3008m, 1754s, 1498w, 1456m, 1430w, 1374s, 1044s, 998s, 967m, 871w. ¹H-NMR (300 MHz, C₆D₆): see Tables 1 and 2; 1.52, 1.54, 1.63 (3s, 3 AcO); 5.08 (d, J = 8.5, PhCH₂); 5.20 (dd, J = 11.6, 7.2), 5.28 (dd, J = 11.6, 8.7, PhCH₂); 6.99-7.12 (m, 6 arom. H); 7.25-7.33 (m, 4 arom. H); 9.26 (br. s, exchange with CD₃OD, NOH). ¹³C-NMR (75 MHz, CDCl₃): see Table 3; 20.39 (q); 20.57 (q); 20.69 (q);

69.19 (*dt*, J(P,C) = 6.7); 69.61 (*dt*, J(P,C) = 6.8); 128.35–128.77 (several *d*); 135.47 (*d*, $J(P,C) \approx 5.4$); 135.55 (*d*, $J(P,C) \approx 6.1$); 168.37 (*s*); 168.80 (*s*); 169.10 (*s*). ³¹P-NMR (121 MHz, CDCl₃): 15.53. FAB-MS (3-NOBA): 552 (9), 551 (37), 550 (100, $[M + 1]^+$), 388 (10). Anal. calc. for C₂₅H₂₈NO₁₁P (549.47): C 54.65, H 5.14, N 2.55; found: C 54.37, H 5.35, N 2.33.

(5 R,E)-2,3,4-Tri-O-acetyl-5-C-[bis(benzyloxy)phosphoryl]-D-xylonhydroximo-1,5-lactone (81). A soln. of crude 78/79 (190 mg, ca. 0.35 mmol) in CH₂Cl₂ (4 ml) was treated with DBU (57 µl, 0.38 mmol) and NCS (51 mg, 0.38 mmol) at ca. 23° for 10 min. Workup as for 80 and FC (20 g of SiO₂, hexane/AcOEt 1:2) gave 81 (130 mg, 63% from 48/49). Colourless oil. R_f (hexane/AcOEt 1:2) 0.28. IR (CHCl₃): 3576m, 3312w, 3092w, 3069w, 3008m, 2963w, 1760s, 1699m, 1498w, 1456m, 1430w, 1372s, 1334w, 1248s, 1139w, 1044s, 1024s, 999s, 926m, 900m, 860w, 658w. ¹H-NMR (300 MHz, C₆D₆): see Tables 1 and 2; 1.43, 1.57, 1.62 (3s, 3 AcO); 4.89 (dd, J = 11.8, 7.9), 5.01 (dd, J = 11.8, 9.0, PhCH₂); 5.44 (dd, J = 11.9, 8.0), 5.51 (dd, J = 11.9, 9.1, PhCH₂); 6.90–7.40 (m, 10 arom. H); 8.94 (br. s, NOH). ¹³C-NMR (50 MHz, CDCl₃): see Table 3; 20.38 (q); 20.76 (2q); 68.51 (dt, J(P,C) = 6.7); 69.66 (dt, J(P,C) = 6.4); 128.26–129.11 (several d); 136.01 (d, J(P,C) = 6.2); 136.48 (d, J(P,C) = 5.8); 169.00 (2s); 169.42 (s). FAB-MS (3-NOBA): 551 (24), 550 (100, [M + 1]⁺), 399 (28), 155 (32), 154 (83).

(5 R, Z)-2,3,4-Tri-O-acetyl-5-C-[bis(benzyloxy)phosphoryl]-N-[(phenylamino)carbonyloxy]-D-xylonimido-I,5-lactone (82). A soln. of 80 (182 mg, 0.33 mmol) in CH₂Cl₂ (6 ml) was treated with PhNCO (72 µl, 0.66 mmol) and 'Pr₂EtN (30 µl, 0.18 mmol) at 0° for 30 min. Evaporation and FC (50 g of SiO₂, hexane/AcOEt 1:1) gave 82 (217 mg, 98%). Foam. R_f (hexane/AcOEt 1:2) 0.32. $[\alpha]_D^{25} = +53.2$ (c = 0.75, CHCl₃). IR (CHCl₃): 3393w, 3008w, 2964w, 1762s, 1669m, 1602m, 1522m, 1456w, 1445m, 1373m, 1311w, 1296w, 1043s, 1008s, 996s. ¹H-NMR (300 MHz, C₆D₆): see Tables I and 2; 1.49, 1.51, 1.59 (3s, 3 AcO); 4.99 (dd, $J \approx 12.0$, 8.7), 5.03 (dd, $J \approx 11.0$, 9.3, PhCH₂); 5.13 (dd, J = 11.5, 7.2), 5.23 (dd, J = 11.8, 9.3, PhCH₂); 6.80–7.45 (m, 15 arom. H); 7.94 (br. s, NH). ¹³C-NMR (75 MHz, CDCl₃): see Table 3; 20.39 (q); 20.58 (q); 20.68 (q); 69.27 (dt, J(P,C) = 6.7); 69.72 (d, J(P,C) = 6.5); 119.41 (2d); 124.25 (2d); 128.31–129.14 (several d); 135.28 (d, J(P,C) \approx 5.6); 135.36 (d, J(P,C) \approx 5.8); 136.92 (s); 150.94 (s); 168.01 (s); 168.60 (s); 168.62 (s). FAB-MS (3-NOBA): 670 (35), 669 (100, $[M + 1]^+$, 551 (20), 550 (68, $[M + 1 - PhNCO]^+$), 490 (25), 460 (21), 307 (27), 182 (20), 181 (39). Anal calc. for C₃₂H₃₃N₂O₁₂P (668.59): C 57.49, H 4.97, N 4.19; found: C 57.20, H 5.15, N 4.21.

(5 R, Z)-N-[(Phenylamino)carbonyloxy]-5-C-phosphono-D-xylonimido-1,5-lactone Disodium Salt (8). A mixture of 82 (180 mg) and 10% Pd/C (5 mg) in MeOH (6 ml) was treated with H₂ at 1 atm for 30 min (TLC: no 82 left; new spot at R_f (AcOEt/MeOH/H₂O 4:2:1) 0.50). A soln. of NH₃ in MeOH (4.5 ml) was added dropwise. After completion of the reaction (3 h), the mixture was filtered through *Hyflo Super Cel*[®], evaporated, dissolved in H₂O, and filtered through a column packed with *Dowex*[®] 50W X2 (50–100 mesh, Na⁺ form). The fractions containing crude 8 were collected and poured on a column with *LiChroprep*[®] RP-18 (40–63 µm) which was eluted with H₂O. Lyophilization, precipitation from H₂O with EtOH, and lyophilization gave pure 8 (50 mg, 48%). R_f (AcOEt/MeOH/H₂O 4:2:1) 0.23. IR (KBr): 3407s, 1750m, 1654m, 1604m, 1558m, 1502w, 1447m, 1318w, 1256w, 1214m, 1082s, 976m, 907w. ¹H-NMR (400 MHz, D₂O): see *Tables I* and 2; 7.29–7.33 (m, 1 arom. H); 7.29–7.33 (m, 4 arom. H). ¹³C-NMR (100 MHz, D₂O): see *Table 3*; 123.65 (2d); 127.64 (d); 132.00 (2d); 139.39 (s); 157.54 (s). ³¹P-NMR (162 MHz, D₂O): -2.63. FAB-MS (neg. mode; glycerin): 361 (16 [$M - Na^+$]⁻), 275 (17), 183 (100), 181 (38).

Enzyme Studies. a) Hydrolysis of 4, 5 and 6 by Bovine Liver β -Glucuronidase. Measurements were performed at 25° and were started by addition of a soln. (2 mM, 38 µl) of 4, 5, or 6 (*Fluka*) to a soln. of NaOAc/HCl (0.1M, pH 4.5, 1 ml) and bovine liver β -glucuronidase (ca. 0.3 U/ml, 30 µl) in H₂O. The reaction was quenched after 2, 5, 10 and 30 min by addition of 0.5M NaOH (2.0 ml). The increase of emission with time indicated the hydrolysis of the substrate. Excitation wavelength was 364 nm, emission wavelength 446 nm. While with 6 an increase of emission with time was observed, there was no evidence for the hydrolysis of 4 and 5.

b) Inhibition of E. coli K 12 β -Ghucuronidase (Fluka, 89 U/ml) by 7. The inhibition constant (K_1) was determined at 37.8° using a 0.08m NaH₂PO₄/Na₂HPO₄ buffer (pH 7.2) and 4-nitrophenyl β -D-glucuronide H_2O (= (4-nitrophenyl) β -D-glucopyranosid)uronic acid – water; Fluka) as substrate. Measurements were started by addition of E. coli β -glucuronidase (50 µl, ca. 0.04 U) to the mixed solns. of the substrate (750 µl) and 7 (200 µl). The increase of absorption per minute at 400 nm was taken as the velocity for the hydrolysis of the substrate. This increase was linear during all measurements (3 min). K_M (1.6 mM) was determined by means of a Lineweaver-Burk plot [59] on the basis of four substrate concentrations (1.19, 0.89, 0.59 and 0.42 mM). K_1 values were determined on the basis of these substrate concentrations and eight inhibitor concentrations (0, 3.6, 5.4, 7.2, 10.8, 14.4, 18.0 and 54.0 µM) by taking the slopes from all eight Lineweaver-Burk plots, and plotting them against the inhibitor concentrations. After fitting the data to a straight line (R = 1.00), the negative [I]-intercept of this plot gave K_1 .

c) Inhibition of the Bovine Liver β -Glucuronidase (Fluka, 0.04 U/mg) by 7 and 8. The IC₅₀ was determined at 30° using a 0.073M NaOAc/HCl buffer (pH 4.5) and 4-nitrophenyl β -D-glucuronide H₂O (Fluka) as substrate.

Measurements were started by addition of a 10 mM soln. of the substrate (50 μ l) to the mixed solns. of the buffer (800 μ l), the enzyme (50 μ l, *ca*. 0.04 U), 7 (200 μ l; 6.38, 3.2, 1.60, 0.32 and 0 μ mol), and **8** (200 μ l; 21.79, 12.30, 10.90, 6.15, 2.83 and 0 mmol), resp. The hydrolyses were quenched by the addition of a soln. of NaOH (0.5M, 2 ml) after 1, 3 and 5 min (7), and 1, 2 and 3 min (8), resp. The increase of absorption per minute at 405 nm was taken as the velocity for the hydrolysis of the substrate. This increase was linear during all measurements.

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